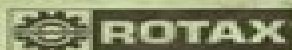


Manual for ROTAX-ENGINE

Type 637

MODEL 1977



BOMBARDIER-ROTAX GMBH
A-4623 GUNSKIRCHEN/AUSTRIA



BOMBARDIER-ROTAX GMBH
A-4623 GUNSKIRCHEN/AUSTRIA
PHONE: 07242 89 - TELEX: 8846 - CABLE: BOMBARDIER GUNSKIRCHEN

- 2 -

Muffler: water-cooled exhaust
silencer
Weight: approx 45 kg

General Remarks

The Rotax engine type 637 is a two-cycle, two-cylinder water-cooled combustion engine.

Both careful and extensively tested design and rugged construction, as well as the use of high quality parts warrant maximum reliability and durability. With proper maintenance and care, and with the use of suitable fuel and oil, the engine will give you trouble-free service for many years.

The Rotax design incorporates the latest technical developments; we reserve the right to make modifications in the Rotax design without notice.

Fuel Oil Mixture

The Rotax engine 637 is operated by a mixture of standard grade gasoline and high quality 2-stroke motor oil SAE 40 or SAE 50. The oil lubricating the moving engine parts. The mixing ratio is 25:1, i.e. 1/5 litre of oil to 200 cc or 165 g) for 5 litres of gasoline. This mixing ratio should be observed. If too much oil is used, carbon deposits on the spark plugs, on the pistons, in the cylinder ports and in the muffler and will cause difficulties. If too little or unsuitable oil is used, lubrication will be insufficient, the pistons will seize and the big end bearings and main bearings will be

- 3 -

When using "SPECIAL" or "SUPER" two stroke oil the mixing ratio is 50:1, i.e. 1/5 litre of oil to 200 cc or 165g) for 10 litres of gasoline.

Run-in

It is important that during the first 20 hours of operation the engine is run under full throttle only for short periods. Moving parts must gradually adjust themselves to each other. The more carefully run-in limitations are observed, the more reliably the engine will perform later on. During the run-in period the engine does not deliver yet its full output.

Starting and Stopping the Engine

Starting

Open fuel valve (if any)
Open gas lever approx. 1/3
Operate "CHOKE"
Start engine (see "Starter Devices")
Release "CHOKE" after engine has started

When starting the warm engine, do not operate the starting piston. If the engine will not start give full throttle and start again several times. (If engine is not sufficiently warm, the "CHOKE" may possibly have to be used.)

If for all that the engine does not start, see "Engine Troubles".

Stopping

Before stopping, run idle speed and depress

Rotax 247 Manual

L Towner



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Snowmobile Service Manual Intertec Publishing Corporation. Technical Publications Division, 1971 *Clymer Snowmobile Service Manual 11th Edition* Penton Staff, 1991-06-01 With the help of the Clymer Snowmobile Service Manual 11th Edition in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Aeroplane Production Year Book and Manual** George William Williamson, 1943

Field & Stream , 1970-10 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations **WALNECK'S CLASSIC CYCLE TRADER, JULY 2002** Causey Enterprises, LLC, *Flying Magazine* , 1994-03 *Federal Register* , 1970-12 WALNECK'S CLASSIC CYCLE TRADER, AUGUST 2002 Causey Enterprises, LLC, **American Motorcyclist** , 1992-10 American Motorcyclist magazine the official journal of the American Motorcyclist Association tells the stories of the people who make motorcycling the sport that it is It s available monthly to AMA members Become a part of the largest most diverse and most enthusiastic group of riders in the country by visiting our website or calling 800 AMA JOIN *Mechanical World* , 1921 **Sport Aviation** , 2008 **Flyer's Guide to Ultralights** Jim Richard Campbell, 1985 The Commercial Motor , 1915 *Jane's All the World's Aircraft* Frederick Thomas Jane, 2004 **The AOPA Pilot** , 1986 The Oil Engine and Gas Turbine , 1951 Popular Aviation , 1994 *Ultralights* Rick Carrier, 1985 Contains information on the aircraft its structural components styles engines and propellers FFA rules and regulations safety measures and checklists and manufacturers publications insurance and equipment **Poor's** , 1940 **Engineering** , 1961-10

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