

**CYLINDER HEAD**

- Install the dowel pins into the cylinder and then install the cylinder head gasket ① onto the cylinder.

**CAUTION**

Use the new gasket to prevent gas leakage.



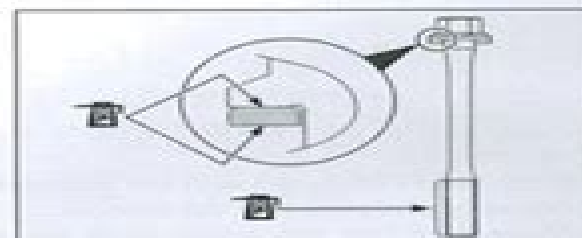
- Place the cylinder head ② on the cylinder.

**CAUTION**

Do not drop the cam chain into the crankcase.

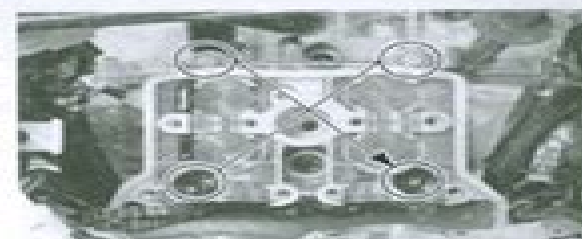


- Apply engine oil to the washers and thread portion of the bolts before installing the cylinder head bolts.



- With the head snugly seated on the cylinder, secure it by tightening the bolts in diagonal stages.
- Tighten the cylinder head bolts to the specified torque.

- ☑ **Cylinder head bolt:** Initial 25 N·m (2.5 kgf-m, 18.0 lb-ft)  
Final 51 N·m (5.1 kgf-m, 37.0 lb-ft)



- After tightening the cylinder head bolts to specification, tighten the cylinder head base bolts ③ and cylinder base bolt ④ to the specified torque.

- ☑ **Cylinder head base bolt:** 10 N·m (1.0 kgf-m, 7.0 lb-ft)  
**Cylinder base bolt:** 10 N·m (1.0 kgf-m, 7.0 lb-ft)



- Connect the ECT sensor coupler.
- Install the engine mounting upper brackets. (☐ 5-6)
- Install the exhaust pipe. (☐ 5-9)
- Connect the radiator hose. (☐ 20-23)
- Install the throttle body. (☐ 13-15)

# Rm 450 K8 Manual

**Russell R. Miller, David J. Greenblatt**



**Rm 450 K8 Manual:**

**The Hollander Manual** ,1958      **Monographic Series** Library of Congress,      **Handbook of Drug Therapy** Russell R. Miller,David J. Greenblatt,1979      **Author-title Catalog** University of California, Berkeley. Library,1963      The Journal of the Maine Medical Association Maine Medical Association,1977      **CQ** ,1971      **Ulrich's International Periodicals Directory** Carolyn Farquhar Ulrich,1991      **Bibliography of Agriculture** ,1967      *Popular Photography* ,1981-10      **PC Mag** ,1992-11-24 PCMag com is a leading authority on technology delivering Labs based independent reviews of the latest products and services Our expert industry analysis and practical solutions help you make better buying decisions and get more from technology      **Whitaker's Cumulative Book List** ,1984      *Bowker's Law Books and Serials in Print* ,1984      Popular Photography - ND ,1948-11      *Popular Photography* ,1992-07      Antibiotics in Historical Perspective David L. Cowen,Alvin B. Segelman,1981      *The Junior College Library Collection* ,1970      **Bibliography of Agriculture with Subject Index** ,1988-10      **Autocar & Motor** ,1992-11      **Review of Metal Literature** American Society for Metals,1960 An annotated survey of articles and technical papers appearing in the engineering scientific and industrial journals and books here and abroad      *QST.* ,1962

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