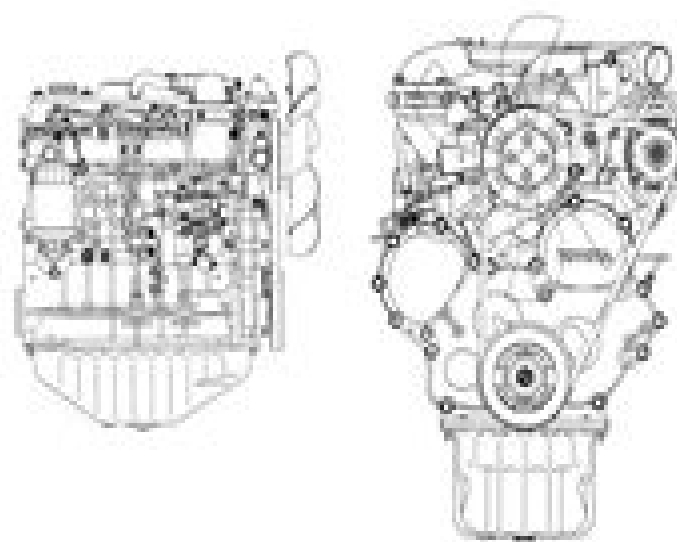
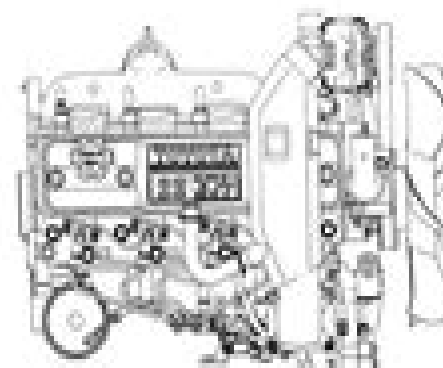


SPECIFICATIONS

Engine model		22
Type		Diesel
Cyls		4
Number of cylinders and arrangement		In-line 4 cylinders, vertical
Injection order		1 - 3 - 4 - 2
Starting method		Positive crank or self starter
Combustion chamber type		Direct injection
Valve mechanism		Over drive, OHV
Bore x stroke	mm (in.)	86.0 x 116.0 (3.386 x 4.570)
Piston displacement	cc (in. cu)	3488 (211.88)
Compression ratio		18.0
Compression pressure	kPa (kg/cm ²) (psi) (rpm)	2200 (20) (440) (240)
Rated output	PS (rpm)	66 (2400)
Maximum torque	kg-m (kg-m) (R/min) (rpm)	218 (22.5) (1500) (1500)
No-load static maximum speed	rpm	See the repair manual for each model
Idling speed	rpm	See the repair manual for each model
Number of piston rings	Compression rings	2
	Oil ring	1
Intake valve opening & closing timing	Open	BTDC 14°
	Close	ABDC 26°
Exhaust valve opening and closing timing	Open	BBDC 52°
	Close	ATDC 14°
Ignition system		Compression ignition
Injection timing		8° before (BTDC)
Oil pump type		Trickfeed pump
Oil filter type		Paper filter
Engine oil amount	Oil pan capacity	8.0 (2.11)
	Total capacity	9.0 (2.38)

ENGINE EXTERIOR VIEWS

Until July 1999



Toyota Forklift Gas Engine Manual

Surplus Record



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