

## OPS SYSTEM

### General

The OPS (Operator Presence Sensing) system is added as standard.

The switch mounted underneath the seat detects the operator on the seat. When there is no operator, the OPS system cuts off the driving power and restricts material handling operations. (Refer to page 0-6.)

The OPS system operates (to disable traveling and material handling) upon lapse of 2 seconds after the operator leaves the seat.

When the OPS controller detects the seat switch going off, it sounds the OPS buzzer\* (sweeping) for about one second and turns the OPS lamp on before OPS activation. Furthermore, the OPS lamp keeps lighting until the seat switch stays off.

\* The buzzer sounds only export model.

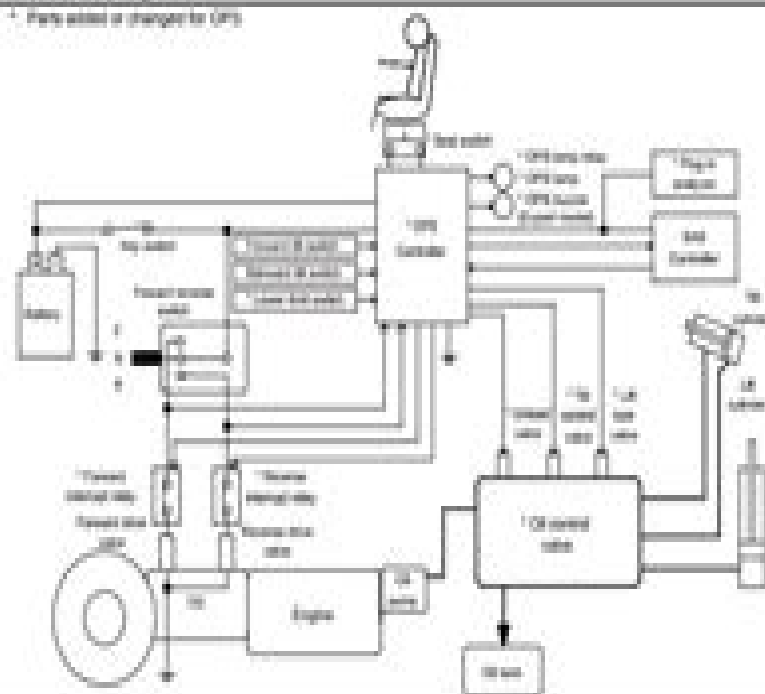
Only export model

If the seat switch is turned on without returning the forward/reverse lever to the neutral position after drive OPS activation, the newly added return to neutral warning function sounds the buzzer at short intervals (pop-pop) to warn the operator of the unreleased state of the drive OPS.

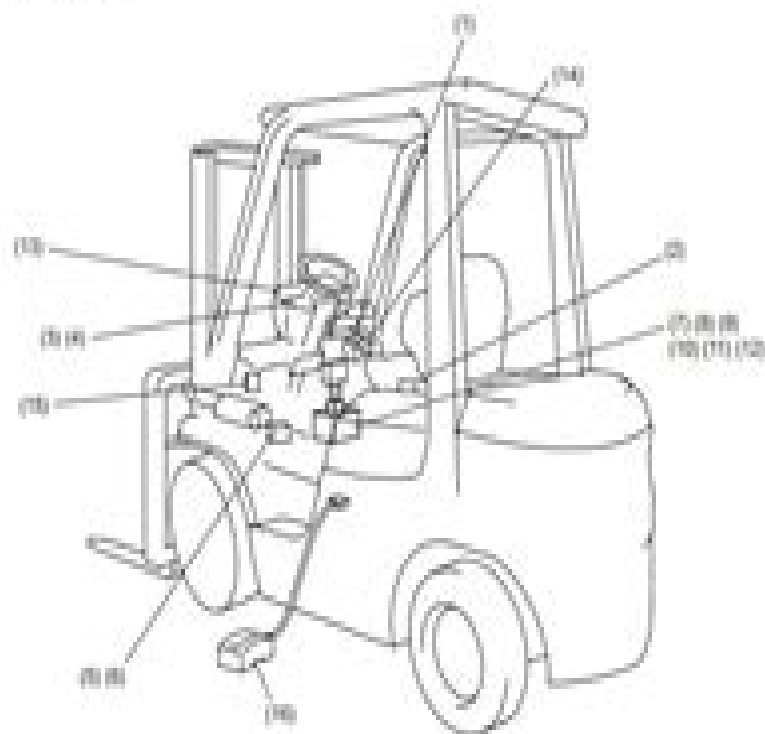
When the OPS controller detects any system malfunction, the OPS lamp blinks to warn the abnormality.

### Control block diagram

\* Parts added or changed for OPS



### Name of each part



(1)	OPS controller	(9)	Backward tilt switch
(2)	Seat switch	(10)	Unload valve
(3)	Forward switch	(11)	Lift lock valve
(4)	Reverse switch	(12)	Tilt control valve
(5)	Forward interlock relay	(13)	OPS lamp
(6)	Reverse interlock relay	(14)	OPS lamp relay
(7)	Lower switch	(15)	OPS buzzer (Export model)
(8)	Forward tilt switch	(16)	Plug-in analyzer

# Toyota Forklift Troubleshooting Guide

**G Orfield**



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## **Table of Contents Toyota Forklift Troubleshooting Guide**

1. Understanding the eBook Toyota Forklift Troubleshooting Guide
  - The Rise of Digital Reading Toyota Forklift Troubleshooting Guide
  - Advantages of eBooks Over Traditional Books
2. Identifying Toyota Forklift Troubleshooting Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Toyota Forklift Troubleshooting Guide
  - User-Friendly Interface
4. Exploring eBook Recommendations from Toyota Forklift Troubleshooting Guide

- Personalized Recommendations
- Toyota Forklift Troubleshooting Guide User Reviews and Ratings
- Toyota Forklift Troubleshooting Guide and Bestseller Lists
- 5. Accessing Toyota Forklift Troubleshooting Guide Free and Paid eBooks
  - Toyota Forklift Troubleshooting Guide Public Domain eBooks
  - Toyota Forklift Troubleshooting Guide eBook Subscription Services
  - Toyota Forklift Troubleshooting Guide Budget-Friendly Options
- 6. Navigating Toyota Forklift Troubleshooting Guide eBook Formats
  - ePub, PDF, MOBI, and More
  - Toyota Forklift Troubleshooting Guide Compatibility with Devices
  - Toyota Forklift Troubleshooting Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Toyota Forklift Troubleshooting Guide
  - Highlighting and Note-Taking Toyota Forklift Troubleshooting Guide
  - Interactive Elements Toyota Forklift Troubleshooting Guide
- 8. Staying Engaged with Toyota Forklift Troubleshooting Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Toyota Forklift Troubleshooting Guide
- 9. Balancing eBooks and Physical Books Toyota Forklift Troubleshooting Guide
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Toyota Forklift Troubleshooting Guide
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Toyota Forklift Troubleshooting Guide
  - Setting Reading Goals Toyota Forklift Troubleshooting Guide
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Toyota Forklift Troubleshooting Guide

- Fact-Checking eBook Content of Toyota Forklift Troubleshooting Guide
- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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