

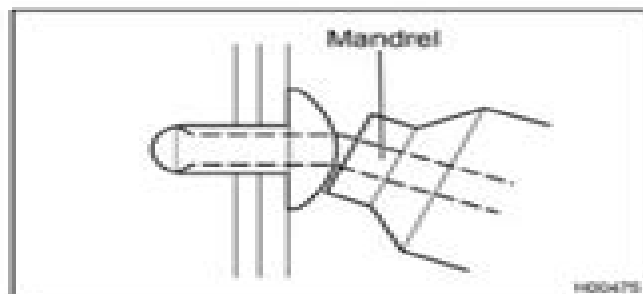
HINT:

Do not drill the door inner hole.



HINT:

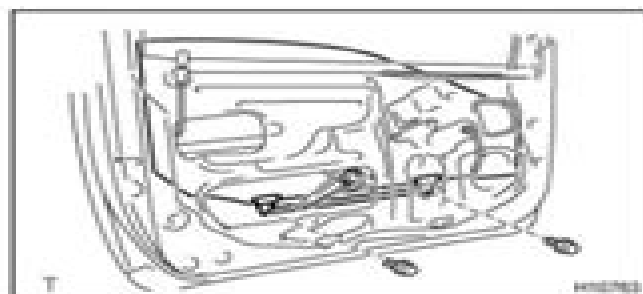
At the time of reassembly, please refer to the following item.
Using an air riveter, strike rivets into the door panel to install the speaker to the door panel.



NOTICE:

At the time of reassembly, please refer to the following item.

If the rivet is not positioned perpendicularly it will bend the mandrel. When the trigger is then pulled, it may damage the air riveter.



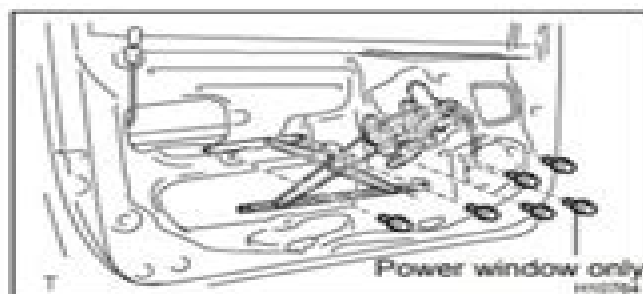
12. REMOVE DOOR GLASS

- (a) Open the door glass until the bolts appear in the service hole.
- (b) Remove the 2 bolts.

NOTICE:

Be careful not to drop the door glass.

- (c) Pull the door glass upward to remove it.



13. REMOVE WINDOW REGULATOR

- (a) w/ Power window:
Disconnect the connector.
- (b) w/ Power window:
Remove the 6 bolts and window regulator.
Torque: 8.3 N-m (85 kgf-cm, 74 in.-lbf)
- (c) w/o Power window:
Remove the 5 bolts and window regulator.
Torque: 8.3 N-m (85 kgf-cm, 74 in.-lbf)

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Toyota Jidōsha Kabushiki Kaisha

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Toyota Jidōsha Kabushiki Kaisha text.

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