

## IPR VALVE OPERATION (Continued)

Figure 1.2-3 illustrates the IPR valve in the Engine Off state. The spool valve is held closed (to

the right) by the return spring and the drain ports are closed.

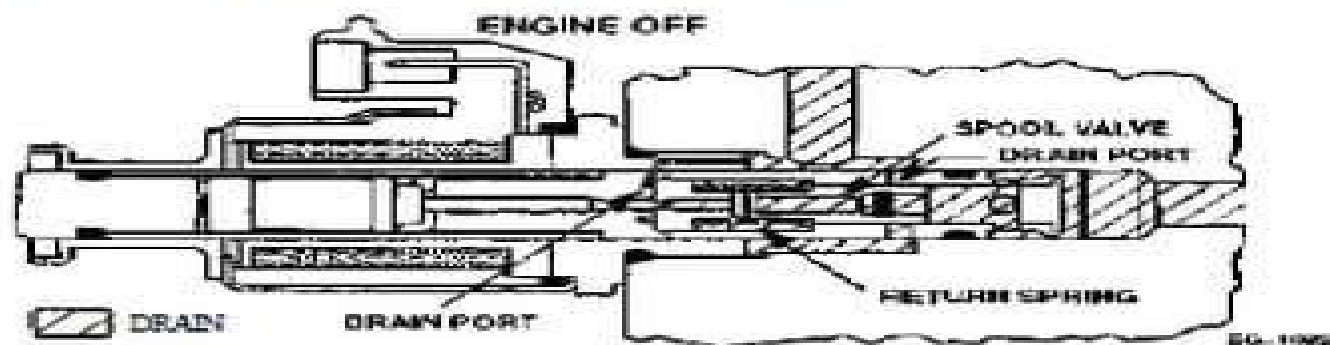


Figure 1.2-3 - Engine Off

Figure 1.2-4 illustrates the IPR valve in the Engine Cranking state. The ECM signals the IPR valve to close which directs all the oil to flow into

the oil supply galleries to build oil pressure as quickly as possible to start the engine.

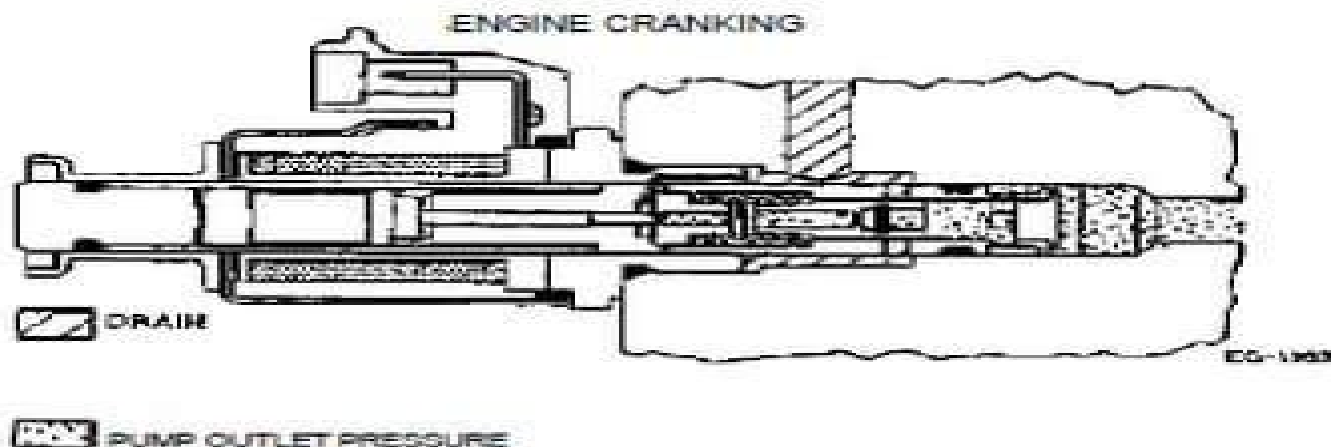


Figure 1.2-4 - Engine Cranking

# Navistar T444e Engine Manual

**Marcel A. Müller**



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