



NDT Test Station Repeatable Manual Inspection

The Modal Shop's NDT Test Station, Model NDT-TS2 Resonant Inspection System is an ideal Resonant Acoustic Method testing system when repeatable manual inspections are required. The innovative Test Station provides a means of repeatable manual inspections by allowing precise control of part positioning with an adjustable table ranging up to 6.25 inches (158.75 mm) in height. Photo eye sensors trigger the integrated industrial impactor when a part is in position.

Once impacted, the objective part inspection requires no human interpretation. The system includes a laptop PC, running NDT-RAM software which acquires data for analysis from each part and then delivers a simple Pass or Fail result. The included light tower provides a clear, visual indication of a part's test status after impact for the operator to sort the part accordingly.

The NDT-TS2 includes the following components, preassembled as a turnkey system:

- Light tower for visual part status indication
- Photo eye sensors for automated impact trigger
- Aluminum frame with adjustable table
- Laptop PC mounted on adjustable swing arm
- PLC control
- Industrial impactor and foot trigger switch
- Microphone
- LanSharc™ Smart Digital Controller
- NDT-RAM™ software

As with all Resonant Inspection systems from The Modal Shop, testing ensures fast, objective sorting of parts. Quality testing has never been easier.

TYPICAL USES

- Production - End-of-Line Inspection
- Production - Process Monitor
- Field Service - Troubleshooting
- Quality Control - Spot Checking
- Engineering - Development

SUCCESSFUL APPLICATIONS

- Metal Injection Molding (MIM)
- Powdered Injection Molding (PIM)
- Powdered Metal
- Brazing
- Small Metal Parts
- Ceramics
- Composites
- Stampings
- Pressurized Containers

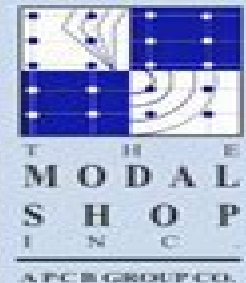


BENEFITS

- Test: Manually loaded parts are fully inspected
- Versatility: Tests many different parts on a single system
- Ease of use: No part preparation, elaborate fixturing or magnetizing required
- Easy-to-learn and use application software
- No human interpretation needed
- Generates production report, with statistical analysis
- Industrial packaging for reliable factory operation
- Eliminates or reduces false failures
- Provides four access levels of security
- Ensures the confidence of knowing that every part is 100% QA tested
- Light tower for pass/fail indication

NDT-TS2

NDT
Test Station



Helping you test,
model, and modify
the behavior of
structures and processes.

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