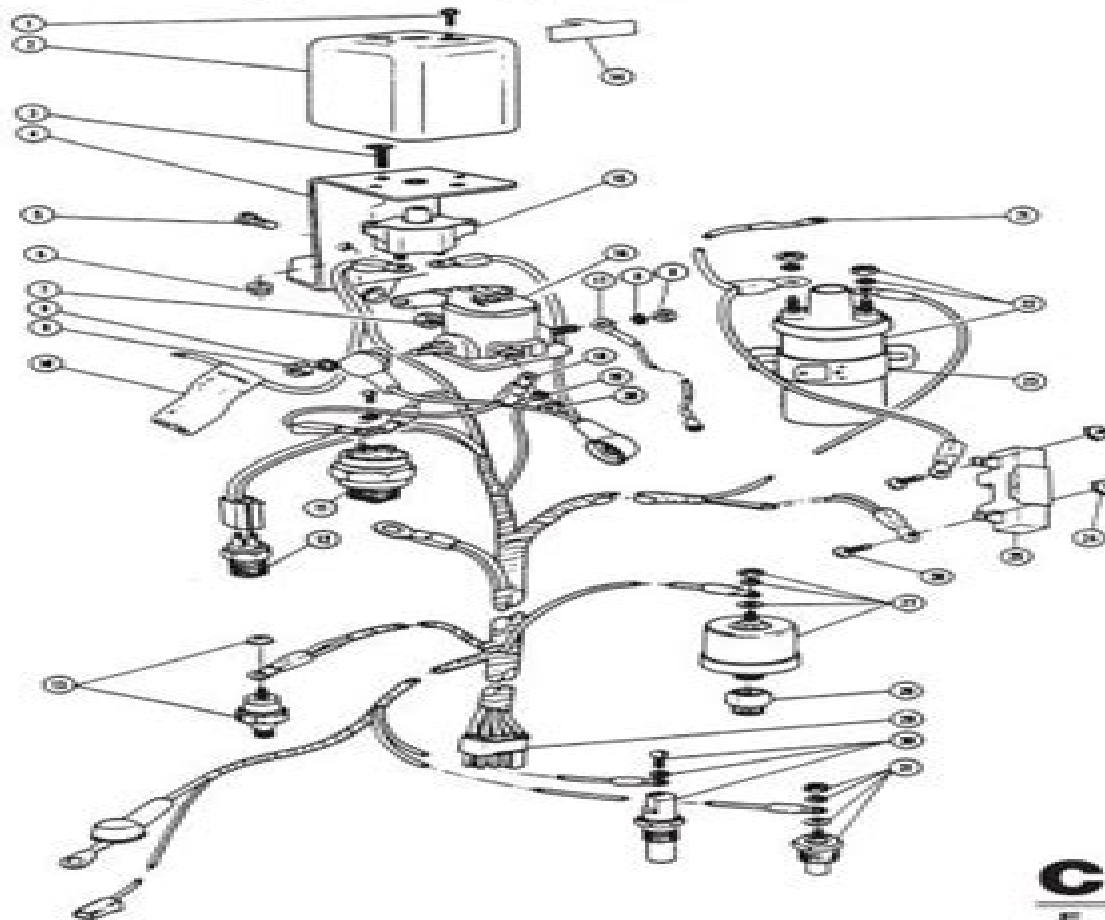


# Crusader Engine Parts

## Engine Wiring 454 & 502 CID



**Crusader**  
E N G I N E S

Item	JMS No.	Description
1	91007006	Screw, #10 - 24 x 3/8" self tapping
2	97474	Cover, relay bracket
3	NLA	Screw, #10 - 24 x 7/8" slotted pan head
4	97478	Bracket, engine relay
5	22383	Bolt, 1/4 - 20 x 1/2" hex head
6	95000060	Nut, #10 - 24 plated hex
7	95100000	Nut, 1/4 x 20 UNC - 2B hex
8	93200000	Washer, 5/16 medium lock
9	NLA	Nut, 5/16 - 18 hex
10	NLA	Decal, caution accessory wire
11	26171	Switch, neutral safety
12	21088	Sender, gear oil temp (Alarm)
13	97767	Sender, engine oil pressure (Alarm)
14	22155	Decal, circuit breaker
15	97568	Circuit Breaker (50Amp)
16	NLA	Relay, starter motor

Item	JMS No.	Description
17	NLA	Wire Assembly, solenoid to relay
18	NLA	Wire Assembly, safety switch to relay
19	93000000	Washer, #10 medium lock
20	9501100	Nut, 10 - 32 hex brass
21	97475	Wire Assembly, resistor to coil
22	41080	Ignition Coil Assembly
23	41063	Bracket, ignition coil
24	96610060	Nut, #6 - 32 plated hex
25	41068	Resistor
26	22219	Screw, #6 - 32 x 3/8" slotted round hd.
27	700425	Sender, eng oil pressure (Single) gauge
27	700403	Sender, eng oil pressure (Dual) gauge
28	443998	Adapter, 1/8" pipe
29	98048	Wiring Harness, universal
30	20326	Sender, eng water temp (Alarm)
31	700427	Sender, eng water temp (Single) gauge
31	727046	Sender, eng water temp (Dual) gauge
	22152	Noise Suppression Kit

When ordering please place "CRU" in front of part number

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