

Complete Ramp-Hold Operating Instructions



Sentry 2.0

Digital Temperature Controller

See pages 24 - 25 for instructions on upgrading your DTC 100, 600, 800 or 1000 series board to the Sentry.

Program (pg 8)

From **IdLE**, press 4.
Select stored program (1 - 4).
Enter rate, temperature, and hold for each segment.

Edit a Program (pg 13)

During firing, press 4.
Change the current segment temperature. Press Enter.
Change the hold. Press Enter.
The kiln will continue firing.

Alarm (pg 12)

From **IdLE** or during firing, press 7.
Enter a temperature. When alarm sounds during firing, press Enter.

Enter/Start (pg 8)

1) Press Enter/Start after each step in programming a firing.
2) Press Enter/Start once from **IdLE** to begin firing.

Options (pg 14-18)

From **IdLE**, press 0. Press Enter for option displayed.

TCOS Thermocouple Offset
Change the thermocouple temperature. (Pg 14)

CHG Select °F or °C. (Pg 15)

TC Thermocouple Type Select Type K, S or R. (Pg 15)

AOP 1 **AOP 2** **AOP** Outlet
Select vent fan or alarm if your kiln has an auxiliary output. This is a special-order feature. (Pg 16)

RATE Rate Calculation Type
Shows the factory setting. (Pg 16)

COST Electric Rate Enter the rate shown on your electric bill. (Pg 16)

KW The Cost to Fire Kiln
Enter your kiln's wattage. (Pg 16)



Delay (pg 11)

From **IdLE**, press 3.
Enter time in hours:minutes.
Delays the start of firing.

Add Time (pg 11)

During firing, press 2.
Each additional key press adds five minutes to a hold.

Present Status (pg 12)

During firing, press 5.
Shows the segment number that is currently firing and whether the segment is in ramp or hold.

Program Review (pg 9)

From **IdLE** or during firing, press 6.
Shows the program that is loaded in memory and ready to fire, or the one that is firing.

Skip Segment (pg 13)

During firing, press 9, then Enter.
Skips to the next ramp.

Stop/Back (pg 7)

Press during firing or programming.

- 1) Stops a firing.
- 2) In Options, takes you back to **IdLE**.
- 3) During programming, takes you back one step each time key is pressed.

Firing Cost (pg 12)

Press 8 after the kiln fires to completion.
The cost of the last firing will appear. (First enter electrical cost in the **COST** option and kiln wattage in the **KW** option, pg 16.)

Multiple-Zone Options (pg 14)

DIFF Difference Largest temperature difference between any two zones. (Pg 14)

TEMP Zone Temperatures
Shows temperature of each zone. (Pg 14)

ID Computer ID Select identification number for output to a computer. (Pg 17)

TEDE Temperature Deviation Set temperature sensitivity for FTH, FTC & LTdE errors. (Pg 17)

SFTY Maximum temp. (Pg 17)

ELEC Electronics Temp. Check for overheating. (Pg 18)

LOCK Program Lock Make a program tamper-proof. (Pg 18)

CFG Configuration Code For technicians. (Pg 18)

SOFT Software Version (Pg 18)

TEST Element Test Diagnostics tool. (Pg 18)

RST Reset Removes thermocouple offset and returns the board to factory defaults. (Pg 18)

Thermovision Sentry Operating Manual

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