## Complete Ramp-Hold Operating Instructions

# Sentry 2.0 ital Temperature Controller

See pages 24 - 25 for instructions on upgrading your DTC 100, 600, 800 or 1000 series board to the Sentry.

#### Program (pg 8)

From IdLE, press 4. Select stored program (1 - 4). Enter rate, temperature, and hold for each segment.

#### Edit a Program (pg 13) During firing, press 4.

Change the current segment temperature. Press Enter. Change the hold, Press Enter. The kiln will continue firing.,

#### Alarm (pg 12)

From IdLE or during firing, press 7.

Enter a temperature, When alarm sounds during firing. press Enter.

#### Enter/Start (pg 8) -

1) Press Enter/Start after each step in programming a firing. 2) Press Enter/Start once from Idla to begin firing.

#### Options (pg 14-18)

From IdLE, press 0, Press Enter for option displayed.

Thermocouple Offset Change the thermocouple temperature. (Pg 14)

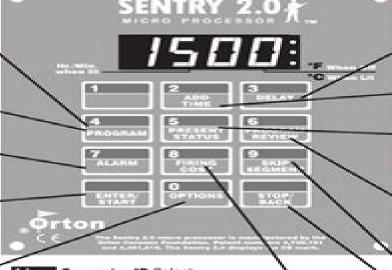
(4:165 Select "F or "C. (Pg 15) Thermocouple Type Select Type K, S or R. (Pg 15)

ACR 1 ACR 2 ACP Outlet Select vent fan or alarm if your kiln has an auxiliary output. This is a special-order feature. (Pg 16)

PALE Rate Calculation Type Shows the factory setting. (Pg 16)

COST Electric Rate Enter the rate shown on your electric bill. (Pg 16)

The Cost to Fire Kilin Enter your kiln's wattage, (Pg 16)



Computer ID Select identification number for output to Firing Cost (pg 12) a computer. (Pg 17) Press 8 after the kiln

Set temperature Service Set temperature sensitivity for FTH, FTC & LTdE errors, (Po 17)

Maximum temp. (Pg 17)

I I Electronics Temp. Check for overheating. (Pg 18)

Program Lock Make a program tamper-proof. (Pg 18)

■ In Configuration Code For technicians. (Pg 18)

Software Version (Po. 18)

LUST Element Test Disgnostics tool. (Pg. 18)

ESTATE Besset Removes thermocouple offset and returns the board to factory defaults. (Pg 18)

#### Delay (pg 11) From IdLE, press 3.

Enter time in hours:minutes. Delays the start of firing.

#### Add Time (pg 11) During firing, press 2.

Each additional key press adds five minutes to a hold.

#### Present Status (pg 12) During firing, press 5.

Shows the segment number that is currently firing and whether the segment is in ramp or hold.

## Program Review (pg 9)

From IdLE or during firing, press 6.

Shows the program that is loaded in memory and ready to fire, or the one that is firing.

#### Skip Segment (pg 13) During firing, press 9, then Enter.

Skips to the next ramp.

#### Stop/Back (pg 7) Press during firing or

programming.

- 1) Stops a firing.
- 2) In Options, takes you back 10 10 10 10
- 3) During programming, takes you back one step each time key is pressed.

#### Multiple-Zone Options (pg, 14)

Difference Largest temperature difference between any two zones. (Pg 14):

TEFF Zone Temperatures Shows temperature of each zone. (Pa 14)

IM-218/3-10

fires to completion.

will appear. (First enter

E-Sale option and kiln.

wattage in the IXW op-

electrical cost in the

tion, pg 16.)

The cost of the last firing

## **Thermovision Sentry Operating Manual**

Siddappa N.Byrareddy

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