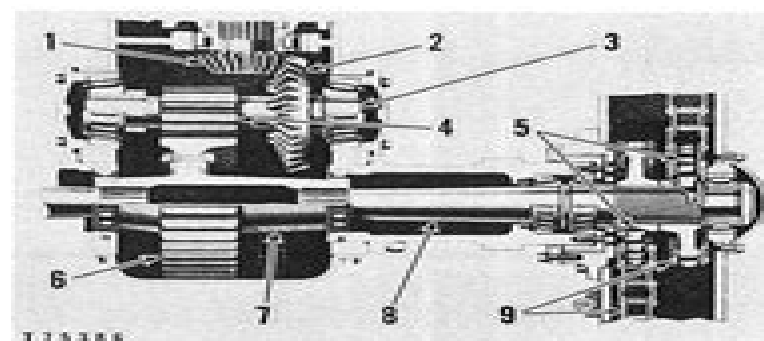


## FINAL DRIVE AND TANDEM DRIVES

## FINAL DRIVE

The final drive is located in the lower rear compartment of the one-piece housing which also contains the transmission and flywheel clutch.

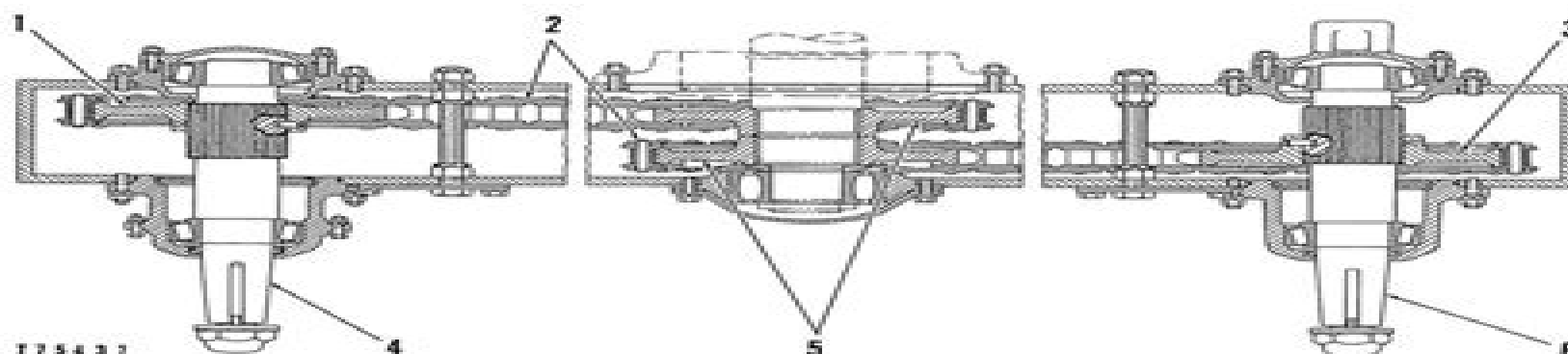
All components are splash lubricated; the axle bearings and sprockets receive their lubrication from the tandem drive housing, while the final drive, bevel gear, etc., are common with the transmission.



FINAL DRIVE, AXLES AND SPROCKETS

1—Bevel pinion, 2—Bevel gear, 3—Bevel gear shaft, 4—Final drive pinion, 5—Sprockets, 6—Final drive gear, 7—Final drive hub, 8—Axle, 9—Chains.

## TANDEM DRIVES

TANDEM DRIVE—RIGHT SIDE  
(Top View)

1—Driven sprocket, 2—Drive chains, 3—Driven sprocket, 4—Spindle, 5—Drive sprockets, 6—Spindle.

Power from the drive sprockets (5) on the axle is transmitted through the chains (2) to the driven sprockets (1) and (3). The driven sprockets are bolted to the spindles, (4) and (6), located at each end of the tandem drive housing. The wheels

are pressed onto the spindles and held with nuts and locks. All internal components including the bearings, sprockets, chains, as well as the axle bearings are splash lubricated by the lubricant in the tandem drive housing.

# Th62 Repair Manual

**John H. Weise, John Milton, John  
Kelly, Jeffrey Hallinger**



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