

# Drive Belt: Service and Repair

## Drive Belt Replacement - A/C Compressor and Power Steering

### Drive Belt Replacement - Air Conditioning Compressor and Power Steering

#### Removal Procedure

##### Image

**Caution:** Refer to Battery Disconnect Caution in Service Precautions.

1. Disconnect negative battery cable.
2. Loosen the bolts (4) on the drive belt tensioner (5).
3. Remove the drive belt.

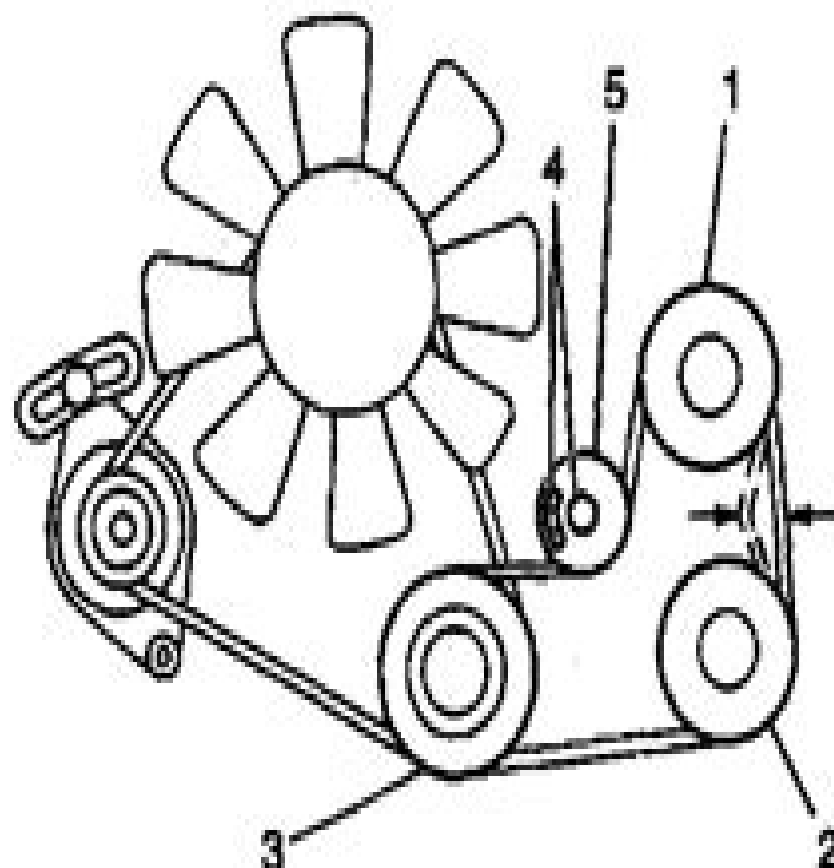
#### Installation Procedure

##### Image

1. Install the drive belt properly to the pulleys (1, 2, 3) and tensioner (4).

**Notice:** Refer to Fastener Notice in Service Precautions.

2. Using a hexagon wrench, turn the tension bolt clockwise in order to obtain 4 - 9 mm (0.16 - 0.35 inch) of belt deflection under 10 kg (22 lbs.) of force.
  - Tighten the tensioner bolts to 25 Nm (18.5 ft. lbs.).
3. Connect the negative battery cable.



# V6 Chevy Tracker Belt Replacement

**Thomas Griffiths**



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