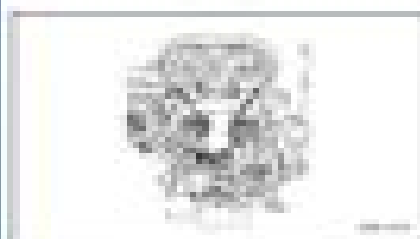
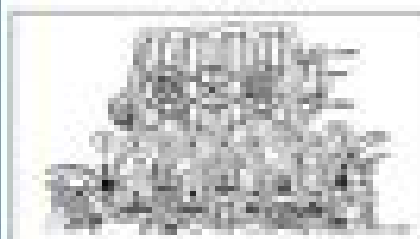


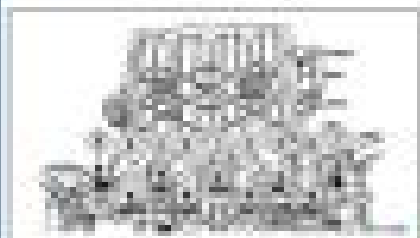
Chevrolet Optra 2002-2008 Workshop Manual



13. Remove the cylinder head in Section 12, Engine Removal.
14. Remove the intake manifold support bracket.

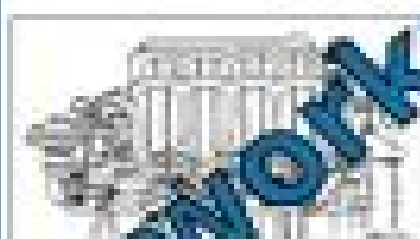


15. Remove the cylinder head from the engine and place it on a clean surface.
16. Remove the intake manifold and gasket.
17. Mark the mounting surfaces of the intake manifold on the cylinder head.



Installation Procedure

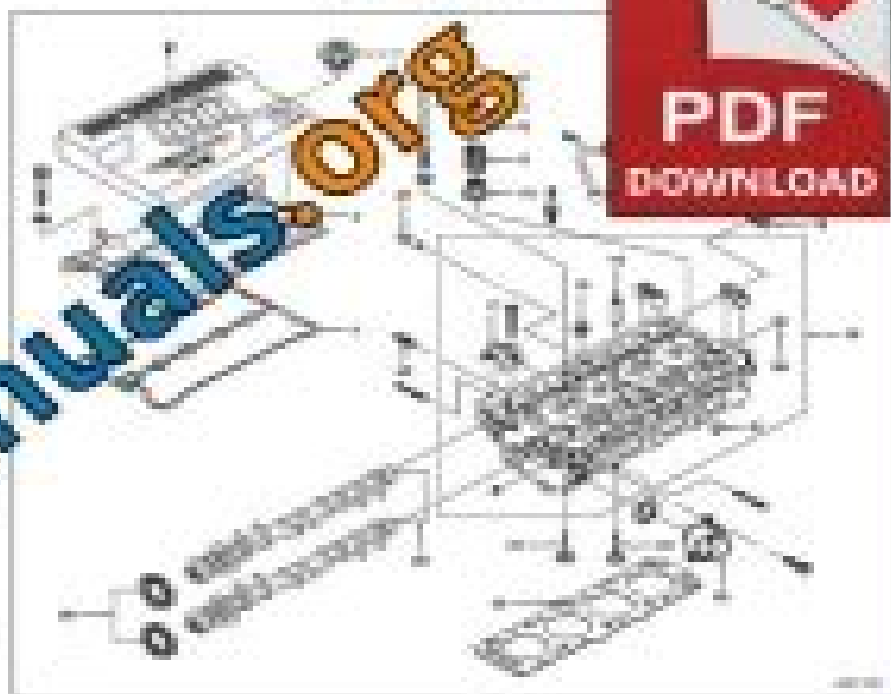
1. Clean the mounting surfaces of the cylinder head and intake manifold.
2. Apply a thin layer of engine oil to the mounting surfaces of the intake manifold.
3. Install the intake manifold on the cylinder head and tighten the mounting bolts to the specified torque.
4. Install the intake manifold gasket on the cylinder head and intake manifold.



5. Install the intake manifold support bracket on the cylinder head and tighten the mounting bolts to the specified torque.
6. Install the intake manifold support bracket on the intake manifold and tighten the mounting bolts to the specified torque.

COMPONENT LOCATION

CYLINDER HEAD



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3. Intake Manifold Support Bracket
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7. Intake Manifold Support Bracket Washer
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