

chance is for differential bearing bearings. For ratio 1.50 : 1 the cap nuts are to be torque tightened.

Special tools: 9900014



Fit locker 9901016 and dial indicator to the final drive bearing housing on the crown wheel side. Use a 120° 910° or 1 1/4" lock.

Special tools: 9901016

46

Turn the final drive so that the dial indicator faces downwards. Rotate the crown wheel about 5 times while pressing it downwards at the same time. Zero-set the indicator and mark the measuring point.

47

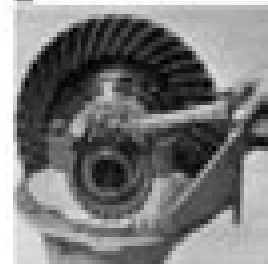
Turn the final drive 180°, rotate the crown wheel about 5 times. Measure at the same point as previously and read off the axial clearance. Adjust using the lower adjusting nut so that the axial clearance disappears and then turn 2-3 notches in order to get the right pre-load on the bearings. Remove the measuring tool. Tighten the cap nuts.



Measure the backlash. Measure at three points on the crown wheel. For ratio 1.50 : 1 the backlash is to be 0.31-0.40 mm. For other ratios the backlash is to be 0.30-0.40 mm.

The backlash is adjusted by slackening one of the adjusting nuts and then tightening the other by the same amount.

48



Fit the adjusting nut lock washers and tighten the washer bolts to the adjusted torque.

Specifications:

1.50 : 1.50 (2.50 : 3 kgf/cm)

49



Torque tighten the cap bolts to the adjusted torque.

Specifications:

4.00-4.50 Nm (40-45 kgf/cm)

49

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A. K. Legg, Peter T. Gill



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