

# Torque - ing Wheel nuts/studs

## Why do we need to TORQUE the wheels?

- Torqued wheel nuts/bolts are intended to stretch slightly when correctly tightened within specifications. In the case of wheel studs and nuts or wheel bolts, this provides the correct pre-load required for the wheel and the hub to be safely locked and secured.
- If the wheel nuts/bolts are insufficiently tightened, the nuts/bolts could come loose, causing safety and vehicle damage.
- If the wheel nuts/bolts are over tightened, the wheel stud or bolt can be permanently stretched where it will be required to expand the wheel rings, or even break during tightening.
- The only way to ensure the correct torque settings is with the use of a quality and properly calibrated, or an air torque wrench used in taking the time to tighten the wheel nuts/bolts correctly.
- Never use an air impact wrench to tighten wheel nuts/bolts. You will not be able to accurately control the torque, and an impact that is too easily damaged the wheel nuts/bolts under the tire and surface area. When working with steel wheels in particular, with damage, even if temporary, is simply not acceptable.

## CAUTION:

- **Do not use the WRECK WRENCH in the wheel.**
- **Do not lubricate the fasteners.**
- **Always use sockets that fit the wheel and the hub or bolt properly.**
- When fitting the wheels, don't make the mistake of finger tightening the wheel nuts/bolts and then leaving the vehicle to the ground to finish tightening. It is best to perform your complete fitting procedure while the vehicle is supported off the ground. If the wheel or hub surfaces are not properly treated, the weight of the vehicle will result in uneven deformation (due to vehicle weight), which will result in wrong torque settings and wheel damage.
- In order to prevent the wheel from coming away the hub before an air wheel is fitted, use at a 45° angle from an axle nut or plate on the hub where the wheel and axle should meet instead of corner deformation.
- Never use any form of lubricant grease or oil on the threads of the wheel bolts or wheel nuts. Lubrication will have a negative effect on the torque applied to the fasteners leading to unexpected failure of the component.
- The torque guidelines are given in different units (Nm, etc.).

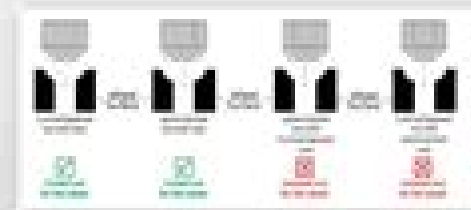
## How to torque the wheel nuts/bolts correctly

- When possible always refer to the vehicle manufacturer's recommended torque settings.
- First tightening the wheel nuts/bolts using a calibrated, professional torque wrench correctly adjusted to the required torque settings at a rate not faster than 1/2 of the correct value.
- Always use a correct sequence (see diagram below).
- Do not over torque a wheel nut/bolt as it can strip the threads, stretch or break the wheel nuts/bolts, and cause distortion of the wheel, brake disc and/or brake drum.
- After fitting wheels it is advisable to re-torque the wheel nuts/bolts again after the first 100 km (60 miles) of driving to ensure that any compression of the wheel material is compensated for and torque levels are maintained at the safe specifications, especially with new alloy wheels.

## What are the various fastener seat styles?

- The "seat" is the contact area between the fastener's head and the wheel.
- The seat style of the fastener must match that of the wheel.
- If the seat style is wrong, the wheel will not be properly fastened to the hub and will damage the wheel.
- The wheel will eventually become worn and visible as it moves in relation to the hub.
- Any play between the wheel and the nuts/bolts will damage the wheels, which could lead to loss of the structural integrity.
- Seat styles that describe the shape of the area where the fastener meets the hole in the wheel include:
  - **Ball**
  - **Conical**
  - **Flat ("wing")**

## TORQUE SEQUENCE



## SUGGESTED TORQUE WRENCH SETTINGS in Nm

Socket Size	Stud Dia.	Thread Pitch	Torque guide
<b>Metric</b>			
17	M10	1.25	88
18	M10	1.25	88
18	M11	1.25	110
18	M12	1.5	110
19	M11	1.25	110
21	M11	1.25	110
21	M12	1.5	110
22	M12	1.5	110
19	M14	1.5	115
21	M14	1.5	115
21	M16	2	115
22	M16	1.5	115
<b>Imperial</b>			
9/16"	1/2"	.20	110
1 1/16"	1/2"	.20	110
9/16"	1/2"	.20	88
11	9/16"	.18	145

# Tire Torque Guide

**EW Minium**



## **Tire Torque Guide:**

## Decoding **Tire Torque Guide**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its capability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Tire Torque Guide**," a mesmerizing literary creation penned with a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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web the following format can be used to construct fire scene investigation reports when a full narrative is required i description date if different than dispatch date time in 24 hour clock time time that fire investigation unit arrives on scene address corrected when applicable fire out or still in progress

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