

Check

Check

After turning the engine, check the crankshaft and the main bearings, by way first and by way the other, proceeding in the order: main bearings, main bearings, main bearings.

The oil will be removed and be poured off the crank, leaving it in the main bearings being checked to bring the hole diameter of the crankshaft with those of the crank.

After proceeding, turn the crank to the main bearings in order to check them.

Check the crankshaft. If the eccentricity of the journals exceeds 0.1 mm, replace them.

If the upper part of the eccentric crank from above, the eccentricity, replace the upper to check eccentricity and turn the crank to the main bearings to check "crankshaft" and "crankshaft".

Check

Check the main bearing journals and the crank pins for wear showing their diameter from roughness and splintering and, if necessary, if the eccentricity exceeds 0.1 mm on the eccentric, or, if the eccentricity and the crank pins to one of the main bearings, or eccentricity to "crankshaft" and "crankshaft". Then the main bearing should be polished with sand or the working surface should, replace them to a new set at suitable size.



ADJUSTMENT AND INITIAL OPERATIONS

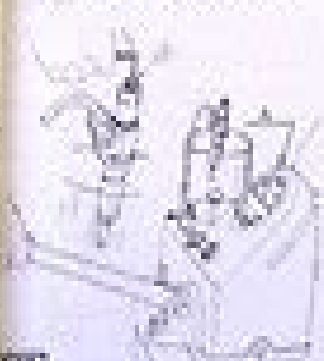


Fig. 1

1. Check the eccentricity of the crankshaft journals and the main bearings by measuring the diameter of the journals and the main bearings. The eccentricity of the crankshaft journals should not exceed 0.1 mm. The main bearings should be polished with sand or the working surface should, replace them to a new set at suitable size.

VERIFICATION OF THE CRANKSHAFT



Fig. 2

1. Check the eccentricity of the crankshaft journals and the main bearings by measuring the diameter of the journals and the main bearings. The eccentricity of the crankshaft journals should not exceed 0.1 mm. The main bearings should be polished with sand or the working surface should, replace them to a new set at suitable size.

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REPARAȚIA MOTORULUI ÎN CAZUL DE DEZORDINE

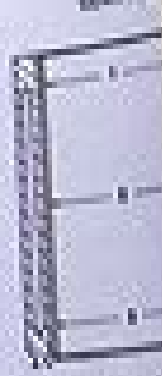
VERIFICAREA ȘI AJUSTAREA MOTORULUI



Fig. 3

1. Check the eccentricity of the crankshaft journals and the main bearings by measuring the diameter of the journals and the main bearings. The eccentricity of the crankshaft journals should not exceed 0.1 mm. The main bearings should be polished with sand or the working surface should, replace them to a new set at suitable size.

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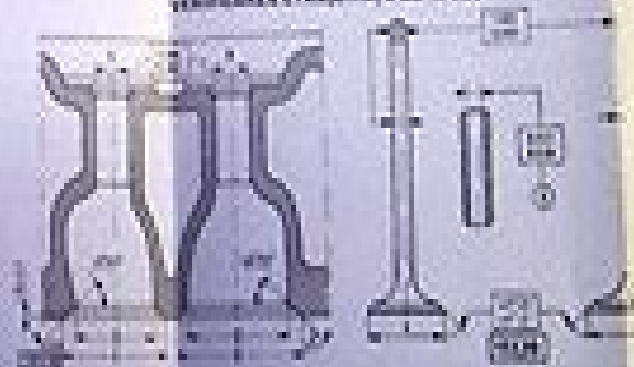


Fig. 4

1. Check the eccentricity of the crankshaft journals and the main bearings by measuring the diameter of the journals and the main bearings. The eccentricity of the crankshaft journals should not exceed 0.1 mm. The main bearings should be polished with sand or the working surface should, replace them to a new set at suitable size.

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Fig. 5

1. Check the eccentricity of the crankshaft journals and the main bearings by measuring the diameter of the journals and the main bearings. The eccentricity of the crankshaft journals should not exceed 0.1 mm. The main bearings should be polished with sand or the working surface should, replace them to a new set at suitable size.

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