

# Version 9 MP Post Processor Online Reference Guide

The Guide contains three volumes:

[Volume 1, Basic MP Post Processor Programming](#) presents basic concepts, principles, and rules for using postblocks, variables, formulas, functions, NCI Gcode, drill cycles, canned text, etc. If you are planning to modify an MP post processor or just want to understand how it is organized, you should read this volume.

[Volume 2, Advanced MP Language Concepts and Applications](#) describes how the MP language implements special applications including subprograms, mill/turn applications, lathe canned and threading cycles, and wire processing. Also discusses an MP language uses buffer files, handles intersections, and breaks up motion.

[Volume 3, MP Post Language Reference](#) contains detailed descriptions of syntax and dependencies of postblocks, variables, formulas, NCI Gcode, and parameters.

Volume 1 contains a [Glossary](#).

*For more information on post processors or for assistance in customizing a post processor, please contact your Authorized Mastercam Reseller.*

*Note: The MP Post Online Reference Guide offers full text search spanning all three volumes. In Acrobat, open any chapter of any volume, click the [full text search button](#), then enter the term you want to search for. Acrobat returns a list of all files where it finds a match. [Click here for Help on using the Index.](#)*





# V9 Mp Post Processor Reference Guide

**Kathleen Armour**





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*Argonne Computing Newsletter* ,1990-12      **The Software Encyclopedia** ,1986      **Library Literature** ,1995

**Library Literature** H.W. Wilson Company,1934 An index to library and information science      **Government Reports Announcements & Index** ,1980-07      **Proceedings** ,2003      **Macworld** ,2001-05      **The Engineering Index Annual** ,1994 Since its creation in 1884 Engineering Index has covered virtually every major engineering innovation from around the world It serves as the historical record of virtually every major engineering innovation of the 20th century Recent content is a vital resource for current awareness new production information technological forecasting and competitive intelligence The world s most comprehensive interdisciplinary engineering database Engineering Index contains over 10 7 million records Each year over 500 000 new abstracts are added from over 5 000 scholarly journals trade magazines and conference proceedings Coverage spans over 175 engineering disciplines from over 80 countries Updated weekly      [tutorial editing mastercam v9,1 post processor](#) , an ebook that contain a sample how to edit mastercam v9 1 post processor for several function      **Modcomp MAX IV System Processors Reference Guide** J. Cummings,1990      **Modcomp MAX IV System Processors Reference Guide** ,1990 A user almost always faces a big problem when having to learn to use a new computer system The information necessary to use the system is often scattered throughout many different manuals The user also faces the problem of extracting the information really needed from each manual Very few computer vendors supply a single Users Guide or even a manual to help the new user locate the necessary manuals Modcomp is no exception to this Modcomp MAX IV requires that the user be familiar with the system file usage which adds to the problem At General Atomics there is an ever increasing need for new users to learn how to use the Modcomp computers This paper was written to provide a condensed Users Reference Guide for Modcomp computer users This manual should be of value not only to new users but any users that are not Modcomp computer systems experts This Users Reference Guide is intended to provided the basic information for the use of the various Modcomp System Processors necessary to create compile link edit and catalog a program Only the information necessary to provide the user with a basic understanding of the Systems Processors is included This document provides enough information for the majority of programmers to use the Modcomp computers without having to refer to any other manuals A lot of emphasis has been placed on the file description and usage for each of the System Processors This allows the user to understand how Modcomp MAX IV does things rather than just learning the system commands      [GiD, the Personal Pre and Postprocessor](#) Ramon Ribó Rodríguez,2010



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