

## 2. WARM-UP

Run the engine at a low speed for about three minutes for warm-up operation before cruising, permitting the oil to circulate throughout the machine; otherwise, the life of the engine will be shortened greatly. During warm-up operation, confirm that cooling water is discharged from its check port.

**CAUTION:** If cooling water is not discharged, and operation continues, the engine will be overheated, causing troubles.

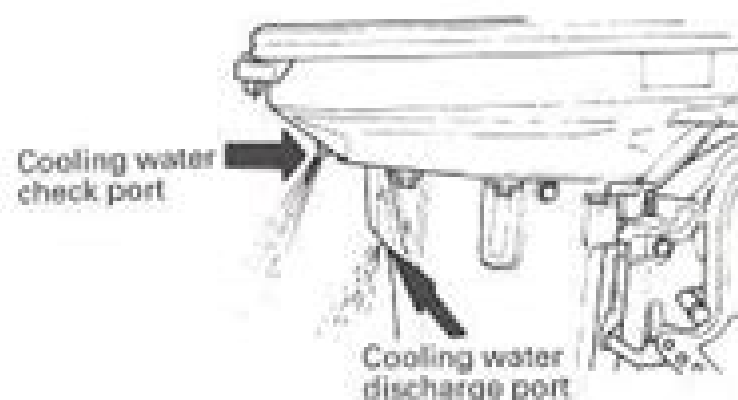


Fig. 32

### Engine speeds:

Proper idle speeds for warm-up operation are as follows:

Model	Clutch in	Clutch off
25C2, 30A3 EF and EP	850 to 950 rpm	1,000 to 1,200 rpm

Do not exceed the following full-throttle engine speeds.

Model	Full-throttle engine speed
25C2, 30A3 EF and EP	4,800 to 5,500 rpm

### PROPELLER SELECTION

A propeller must be selected so that the engine rpm measured at wide open throttle while cruising is within the recommended range, 4,800 to 5,500 rpm. For genuine propellers, refer to page 49 of this manual.

# Tohatsu Repair Manual 25hp

**Christian Drosten**



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- Chapter 5: Conclusion

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