



### CONTROL ELEMENTS OF MACHINE

- |   |   |
|---|---|
| 1. Lever for selection of metric or Whitworth thread, | 16., 17. Setting of size of feed or lead of thread      |
| 2. Control of direction of rotation of lead rod       | 18. Switching-over of drive to feed shaft or lead screw |
| 3. Change of feed ratio 1 : 1, 1 : 8                  | 19. Lever for controlling the clutch                    |
| 4., 5. Selection of different steps of spindle speed  | 20. Wheels of manual cross feed                         |
| 6. Selection of different steps of spindle speed      | 21. Release and engaging of lead screw nut              |
| 7. Coolant pump motor switch                          | 22. Control of power feeds                              |
| 8. Push-button for starting machine, with pilot light | 23. Wheel of manual slide feed                          |
| 9. Thermal protector switch                           | 24. Lever of clutch control                             |
| 10. Push-button for stopping the machine              | 25. Lead rod  |
| 11. Wheel of manual, longitudinal feed of top slide   | 26. Lead screw  |
| 12. Lever for securing the tailstock sleeve position  | 27. Screw for offset of tailstock                       |
| 13. Fastening of tailstock                            | 28. Disconnecting rod                                   |
| 14. Hand wheel for adjusting tailstock sleeve         | 29. Chip pan  |
| 15. Master switch of electric connection              | 30. Cooling   |
|   | 31. Lighting  |

# Operating Manual For Lathe

**Ian Pickup**



## Operating Manual For Lathe:

*Lathe Operators' Manual* W. V. Hancock, O. Feihl, J. R. T. Hailey, Forintek Canada Corp. Western Laboratory, 1980

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