



### Piston

1. Turn the flywheel and bring the No. 1 piston to the top dead center.
2. Pull out the piston upward by lightly tapping it from the bottom of the crankcase with the grip of a hammer.

#### (When reassembling)

- Before inserting the piston into the cylinder, apply enough engine oil to the cylinder.
- When inserting the piston into the cylinder, face the mark on the connecting rod to the injection pump.

#### ■ IMPORTANT

- Do not change the combination of cylinder and piston. Make sure of the position of each piston by marking. For example, mark "1" on the No. 1 piston.
- When inserting the piston into the cylinder, place the gap of the compression ring 1 on the opposite side of the combustion chamber and stagger the gaps of the compression ring 2 and oil ring making a right angle from the gap of the compression ring 1.
- Carefully insert the pistons using a piston ring compressor. Otherwise, their chrome-plated section may be scratched, causing trouble inside the cylinder.

- (A) Top Ring Gap  
(B) Second Ring Gap  
(C) Oil Ring Gap  
(D) Piston Pin Hole

- (a) 0.79 rad. (45°)  
(b) 0.79 rad. (45°)  
(c) 0.79 rad. (45°)

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# Operators Manual For Zd28

**United States. Department of the  
Army**



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