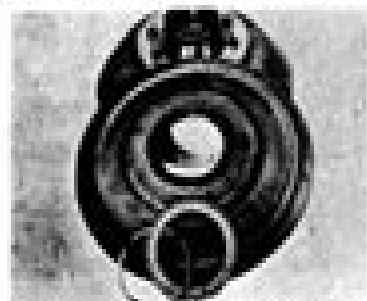




13. If special tool is not available, remove all bolts supporting part, etc. Tap lightly on each cap screw. Bolt will loosen all bolts from center housing. Remove all bolts and taper roller bearing as an assembly.



14. Remove taper roller hub gear retaining ring.



15. Remove taper roller hub gear and all bolts from housing.



16. Remove all bolts and seal and nutting.



17. Remove taper roller hub cap screws and washers.



18. Remove taper roller hub from taper roller. Remove hub nutting.



19. Remove hub bearing retaining ring and inner bearing from hub.



20. Remove all outer drive gear retaining rings. Remove drive gears from prop drive shafts.

NOTE: Prop drive gears in assembly from 1960-68 have all three retaining rings.



21. Remove taper roller hub cap screws and washers.



22. Remove taper roller support and turbine shaft assembly from center housing.



23. Remove turbine shaft gear retaining ring and turbine shaft gear.



24. Remove turbine shaft bearing retaining ring from taper roller.

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Arturo Cuomo



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