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ENGINE REMOVAL

The engine can be removed from the loader by two methods:

Method 1: Removing the rear door, radiator, oil cooler, and support as an assembly.

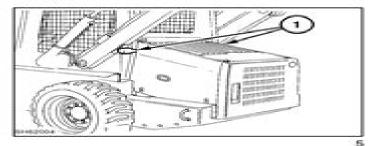
Method 2: Tilting the cab and boom forward to gain access.

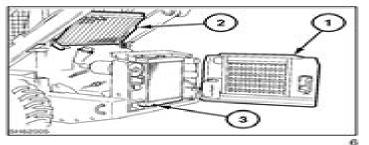
For either method, raise and support the boom on the boom lock pins, 1, to access the engine area.

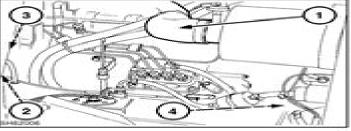
METHOD 1

(Without Tilting Cab)

- Open rear door, 1. Remove the top engine hood, 2, and both the right and left engine side covers.
- 2. Remove the battery.
- Drain the cooling system, radiator, and engine block, 3.
- Remove the upper and lower radiator hoses from the engine block and plug the hoses with plastic plugs.
- Remove the air cleaner hose, 1, from the intake manifold and cap.
- Unplug the engine wire harness from the main harness, 2, and ground wires from the engine bellhousing, 3.
- Unhook the control valve hydraulic oil return line at the oil cooler and cap, 4.







7

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Yicheng Fang

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