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## SECTION 9 - STEERING SYSTEM

24. If equipped with HST, remove the speed control bracket mounting bolts 1, from the steering column housing.



Figure 9-24

25. Remove the steering gear mounting bolts 1, and steering gear assembly from the tractor.



Figure 9-25

### Disassembly

1. Remove the adjusting ball bearing 1.
2. Remove the front axle cover bolts 2.
3. Remove the axle cover 3, and steer shaft 4, as an assembly.

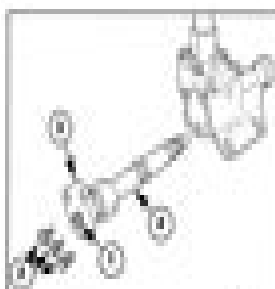


Figure 9-26

## SECTION 9 - STEERING SYSTEM

6. Remove the four column mounting bolts 1, and remove the shaft 2, and pinion 3, as an assembly. Do not use the drive 4.

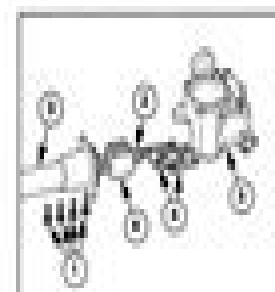


Figure 9-27

### Steering Shaft Components

- |                    |              |
|--------------------|--------------|
| 1. Steering Bolt   | 4. Drive     |
| 2. Shaft           | 5. Gear Bolt |
| 3. Steering Pinion | 6. Gear Nut  |

7. Separate the column housing 5, from the shaft and ball nut assembly 2.

**NOTE:** Use care not to damage the reconstituting ball tube. Do not disassemble the ball nut and reconstituting ball tube.

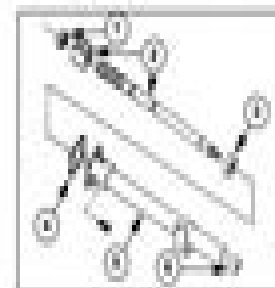


Figure 9-28

### Steering Shaft Assembly

- |                      |                   |
|----------------------|-------------------|
| 1. Steering          | 4. Gear           |
| 2. Gear Nut and Bolt | 5. Column Housing |
| 3. Steering          | 6. Steering       |

### Inspection

1. Clean all parts in a suitable solvent and air dry.
2. Remove and discard the oil seals.
3. Inspect the steer shaft balling in the gear race. Replace worn ballings and cone assemblies.
4. Examine the housing for cracks or damage.
5. Inspect the steer shaft gear teeth for excessive wear or damage.
6. Examine the steering shaft bearings. Replace bearings showing excessive wear or uneven rotation when turned by hand.
7. Inspect the upper column shaft bearing for excessive wear. Replace the bearing if necessary.
8. Inspect the cone and pinion in assembly.
9. Inspect the worm and nut on the steering shaft. Replace the worm shaft and nut as an assembly if necessary.

# New Holland Tc18 Service Manual

**Xiang Xie**



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