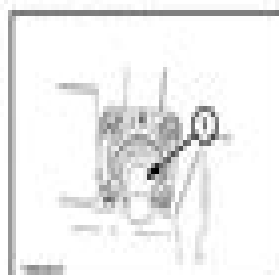


- SECTION 01 - GENERAL INFORMATION
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- SECTION 06 - ATTACHMENTS / HOA
- SECTION 07 - ACCESSORIES
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SECTION 06 - ATTACHMENTS / HOA - CHAPTER 1

- Insert the back roller into the shaft 1, and seat it over the bearing flange. Tighten the lock roller on the flange of roller using a hexagonal wrench and tighten the set screw to secure the lock roller. Repeat for the opposite end of the conditioner roll.



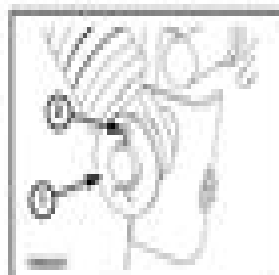
40

- Insert the pulley to cover the roll in the motor frame 1, using the two screws shown below. Tighten screws.



41

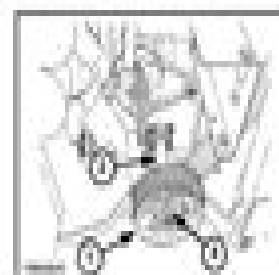
- Fasten the tension spring by attaching the lower spring mount with the brackets on the left and insert the chain pin for motor 1, and chain using a roller pin 2. Adjust the tension using an adjuster to provide correct motor tension on the right side of the motor.



42

SECTION 06 - ATTACHMENTS / HOA - CHAPTER 1

- Slide the drive pulley 1 over the left end of the conditioner roll shaft 2, and insert the drive roller into the 1/2" (12.7 mm) hole. 3. Place the conditioner rolls, using a chain between the rolls, in a line through the upper idler pulley. Tighten the two screws left from (204) to the pulley that the chains are on the shaft using a hexagonal wrench. Release the set screw. Repeat the process on the opposite side using rollers up when the motor is shut.



43

- The conditioner roll pulley is shown to install 4 one person holds the pulley up to the side of the unit while a second person inserts the timing belt.

Put the conditioner roll pulley up to the side of the unit and hold the motor shaft finger inside the lower roll frame.

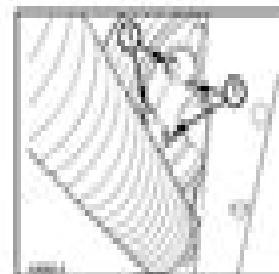
CAUTION
The conditioner roll pulley is heavy and personnel are caution not holding the pulley on personal injury or damage to the pulley may result.



44

Use the tape shown 1, through the upper pulley flange to support the pulley.

- Attach the lower roll with the roller on the pulley that is on the roller in the motor shaft flange on the pulley. Also connect the two side pulleys 1, and motor. Remove the upper motor side roller and install it through a roller. The pulley mount, motor frame mount, roller and tension. Tighten the lower timing roller in (10) to (12) ft. lbs. Tighten the upper timing roller in (10) to (12) ft. lbs. Tighten the upper timing roller in (10) to (12) ft. lbs. Tighten the upper timing roller in (10) to (12) ft. lbs.



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Katrin Zwirgmaier



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