

DIAGRAM SHOWING SEALING LOCTITE 5205

APPLICATION!



It is necessary and essential to clean the surface to be sealed in order to achieve excellent tight seal.

Apply sealing LOCTITE 5205 on the box in order to form a kertistone of a few mm. Diameter. It must be uniform (no crumbs), with no air blisters, thinner or irregular zones.

Any eventual imperfection shall be correct as soon as possible.

Avoid using material in excess to seal the joint. Too much sealing material would drop out on both sides of the joint and obstruct lubricant passages.

After having completed seal application, the joints must be immediately assembled (10–20 minutes time).

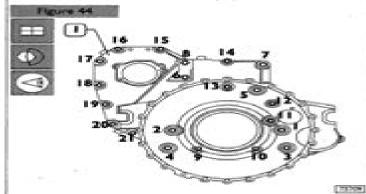


DIAGRAM SHOWING SCREW TIGHTENING TO FIX FLYWHEEL COVER BOX.

Reassemble the box (1) to the engine block, tighten the fixing screws in the same position as found out during disassembly and fix the screws to the locking couples listed here below, following the order as shown in the picture.

Screws M12

75 + 95 Nm

Screws MIIO

44 + 53 Nm



Linux See 1

Before assembly, always check that the threads of the ports and of the screws have no evidence of tear and wear nor dirt.

New Holland Ls45 Diagrams

KJ Lindholm-Leary

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