

Pantograph for reducing and enlarging work in two and three dimensions, with cutter spindle and spindle drive system



Fig 4 Aligning cutter and tracer pin with straightedge attachment

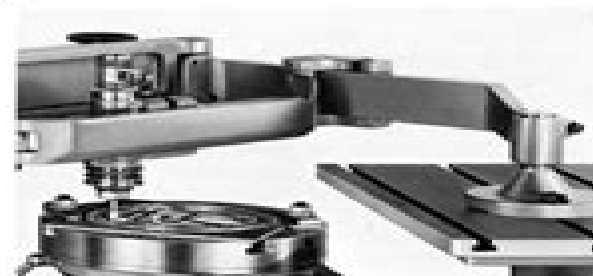


Fig 5 Pantograph locking attachment

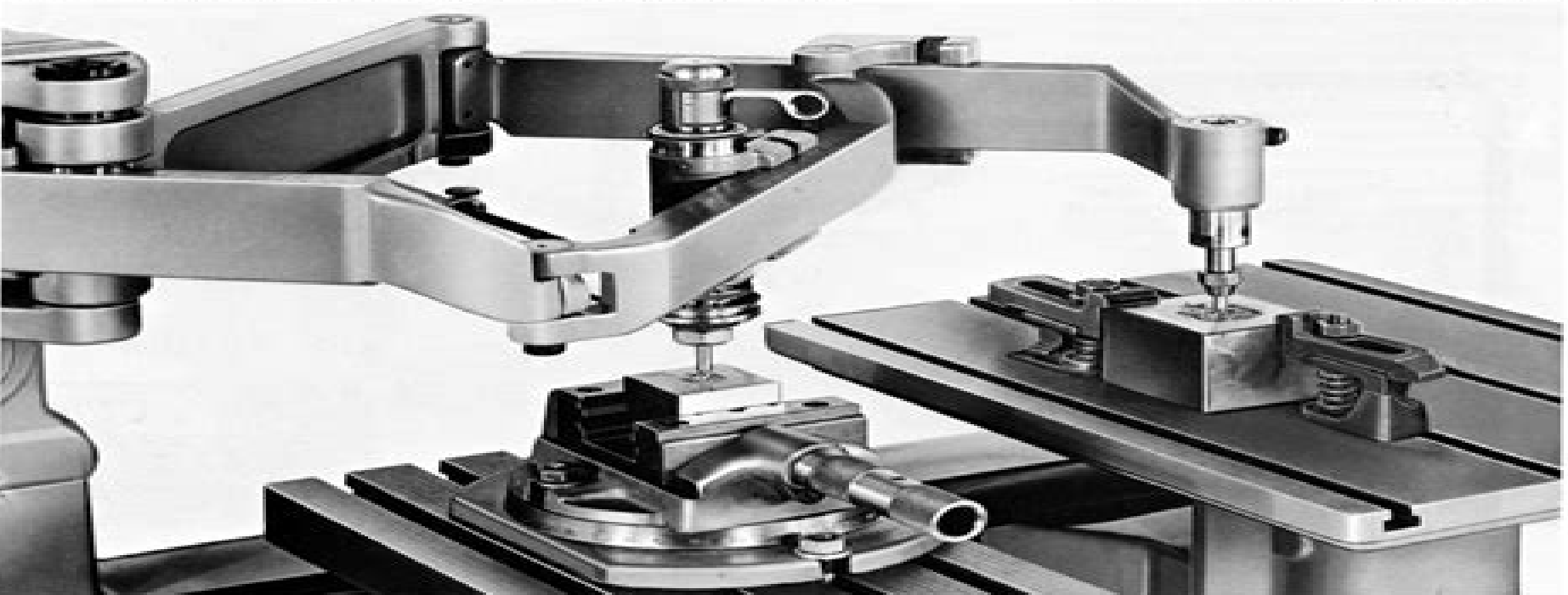


Fig 6 Reducing an escutcheon die from a steel master (GK 12)

The basic design feature of the GK machines is a pantograph which transfers all 3-dimensional tracer pin motions to the cutting tool, in the same direction and at a preset duplicating ratio. The pattern or master and the workpiece are always clamped in conjugate positions at roughly the same level, right in front of the operator, for maximum convenience and ease of operation. The pantograph will give a mathematically true reproduction of the template

or pattern contours if the diameters of tracer pin and cutter are selected in accordance with the duplicating ratio and if the points of tracer pin and cutter are in alignment with the axis of the horizontal pivot shaft. This latter condition can be met with the aid of a straightedge attachment (Fig 5). The weight of the pantograph assembly is counterbalanced in all positions by an adjustable spring. The rigid pantograph legs and carefully selected

antifriction bearings in all joints provide a high degree of accuracy and sensitivity in duplicating operations. The pantograph can be locked in the horizontal plane for 2-dimensional work or immobilized completely for plain milling work without a pattern or master, e.g. by scribed lines (Fig. 6). The feed motions will then be performed by the workpiece. The duplicating ratio can be set directly by means of graduated scales.

Pantograph Manual Release

**Limin Jia,Yong Qin,Jianguo
Suo,Jianghua Feng,Lijun Diao,Min An**

Pantograph Manual Release:

Equipment Enforcement Manual United States. Federal Railroad Administration, 1976 *Pantograph and Contact Line System* Jiqin Wu, 2017-11-15 Pantograph and Contact Line System comprehensively introduces pantographs contact lines and their interactions in many areas including geometrics dynamics materials and electrics helpful to understanding the basic theories of interaction between pantographs and contact lines The book examines application techniques for system design construction and maintenance and includes suggestions to keep pantograph and contact lines working in a safe and stable manner over the long term In railway traction power supply system the match between pantograph and contact lines is critical for reliable power transfer The book provides application techniques for system management and parameter selection in design construction and maintenance This book is useful for people who are in catenary and pantograph related areas such as college teachers and students researchers and other professional and technical personnel in design manufacture construction operation and maintenance Includes comprehensive coverage of all types of electric powered trains Presents pantographs and contact lines as a whole system Explores electrical acting between pantograph and contact line systems for the first time Summarizes techniques in geometrics dynamics materials and electrics Establishes theories specific to pantograph and contact line systems Applies theories of pantograph contact lines and other interactions into system management and parameter selection in design construction and maintenance Provides the techniques applied in measurement and maintenance *Standard Light Rail Vehicle Operator's Manual* Boeing Vertol Company, 1976 *Lighting Technology* Brian Fitt, Joe Thornley, 2013-05-02 Anyone working with lighting in the entertainment industries will find this an immensely readable source of information The authors themselves experienced lighting practitioners have collected a wealth of essential lighting technology and data into one comprehensive reference volume in an accessible jargon free style The new edition of this popular text covers the very latest technology including advances in lamps motorised lights dimmers and control systems and current safety regulations Denar Pantronic Technique Manual ,1982 International Symposium for Intelligent Transportation and Smart City (ITASC) 2017 Proceedings Xiaoqing Zeng, Xiongyao Xie, Jian Sun, Limin Ma, Yinong Chen, 2017-04-06 This book presents research advances in intelligent transportation and smart cities in detail mainly focusing on green traffic and urban utility tunnels presented at the 3rd International Symposium for Intelligent Transportation and Smart City ITASC held at Tongji University Shanghai on May 19 20 2017 It discusses a number of hot topics such as the 2BMW system Bus Bike Metro and Walking transportation safety and environmental protection urban utility design and application as well as the application of BIM Building Information Modeling in city design By connecting the theory and applications of intelligent transportation in smart cities it enhances traffic efficiency and quality The book gathers numerous selected papers and lectures including contributions from respected scholars and the latest engineering advances to provide guidance to researchers in the field of transportation and urban planning at universities and in related

industries The first conference in the ITASC series started in 2013 as a workshop of The International Symposium on Autonomous Decentralized System ISADS held in Mexico City and the second was held in May 2015 in Tongji University Shanghai

Detection and Estimation Research of High-speed Railway Catenary Zhigang Liu, 2016-10-01 This book describes the wave characteristics of contact lines taking wind into consideration and discusses new methods for detecting catenary geometry pantograph slide fault and catenary support system faults It also introduces wire irregularity detection methods for catenary estimation and discusses modern spectrum estimation tools for catenary It is organized in three parts the first discusses statistical characteristics of pantograph catenary data such as stationarity periodicity correlation high order statistical properties and wave characteristics of contact lines which are the basis of pantograph catenary relationship analysis The second part includes geometry parameter detection and support system fault detection in catenary as well as slide fault detection in pantographs and presents some new detection algorithms and plans The final part addresses catenary estimation including detection of contact line wire irregularities and estimation of catenary based on spectrum and presents detection methods for contact line irregularity and modern spectrum estimation tools for catenary Monthly Bulletin International Railway Congress Association, 1920 Federal Register, 1991 Engineering and Cement World, 1926 Revolution in United States Government Statistics, 1926-1976 Joseph W. Duncan, 1978 The Code of Federal Regulations of the United States of America, 2006 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government **Code of Federal Regulations**, 2002 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries 2017 CFR Annual Print Title 49 Transportation Parts 200 to 299 Office of The Federal Register, 2017-07-01 **Railroad Accident Report**, 1977 **Engineering World**, 1926 Proceedings of the 3rd International Conference on Electrical and Information Technologies for Rail Transportation (EITRT) 2017 Limin Jia, Yong Qin, Jianguo Suo, Jianghua Feng, Lijun Diao, Min An, 2018-03-29 The proceedings collect the latest research trends methods and experimental results in the field of electrical and information technologies for rail transportation The topics cover novel traction drive technologies of rail transportation safety technology of rail transportation system rail transportation information technology rail transportation operational management technology rail transportation cutting edge theory and technology etc The proceedings can be a valuable reference work for researchers and graduate students working in rail transportation electrical engineering and information technologies **Grinding Machines** United States. Defense Logistics Agency, 1978 **Emergency/service Handbook** United States. Department of the Army, 1979 **Emergency/service Handbook** United States. Naval Facilities Engineering Command, 1975

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