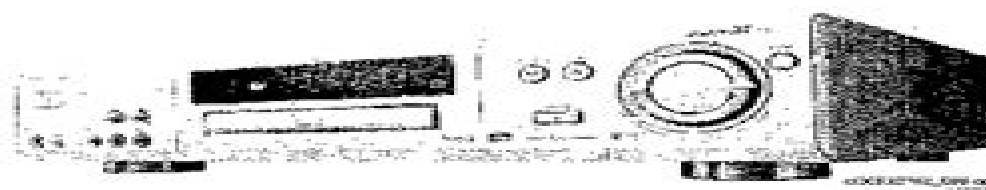


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DVD 951 /001  
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# Service Manual



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machining results you can set a large group of parameters e g laser power cut speed focus position assist gas etc which can control almost every single detail of a cutting process

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web in the laser cutting process laser parameters such as laser output power and pulsating frequency cutting speed assisting gas pressure and focal distance determine the end product quality the sideways burning along the cutting paths results in poor cutting quality particularly wedge cuts forming in sheet metal

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web jul 1 2022 this study evaluates the combination of laser cutting parameters to produce good machining result by using statistical method via jmp software 4 variable parameters were considered including material thickness laser

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web dec 27 2022 the laser parameters include laser cutting quality wavelength beam polarization power and intensity cutting speed processing gas focal point and material specifications importance of laser cutting parameters