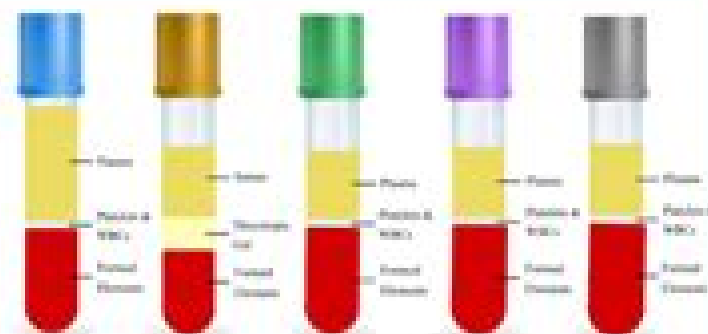


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  - 1. Excessive force
  - 2. Excessive time
  - 3. Excessive agitation
  - 4. Excessive heat
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