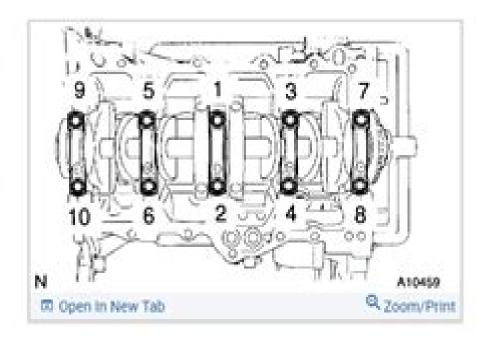
CRANKSHAFT MAIN BEARING TORQUE AND SEQUENCE



N

INSTALL BEARING CAPS

a. Install the 5 bearing caps.

HINT: Each bearing cap has a number and front mark.

- Apply a light coat of engine oil on the threads and under the head of the bearing cap bolts.
- Install and uniformly tighten the 10 bolts of the bearing cap is several passes, in the sequence shown.
 Torque:

1ST 22 Nm (220 kgf-cm, 16 ft. lbs.)

2ND Tum 901

d. Check that the crankshaft turns smoothly.

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Rachel Sandford

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