

VALVE CLEARANCE INSPECTION AND ADJUSTMENT (3B, 14B)

1. WARM UP AND STOP ENGINE

Allow the engine to warm up to normal operating temperature.

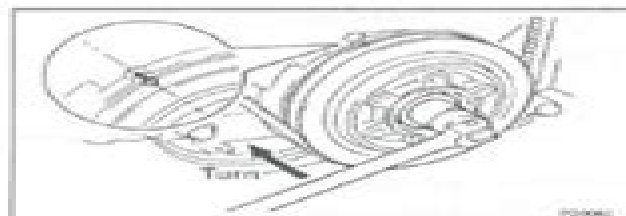
2. REMOVE CYLINDER HEAD COVER

(See step 13 in cylinder head removal)

3. SET NO.1 CYLINDER TO TDC/COMPRESSION

- Turn the crankshaft pulley clockwise, and align its groove with the groove of the timing gear cover.
- Check that the valve rocker arm on the No.1 cylinder are loose and valve rocker arm on the No.4 cylinder are tight.

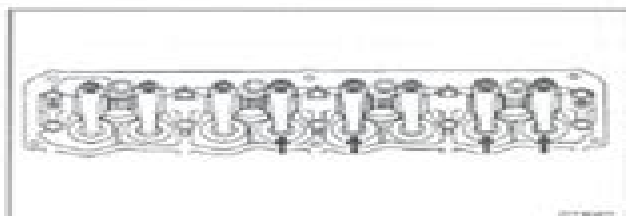
If not, turn the crankshaft 1 revolution (360°) and align the mark as above.



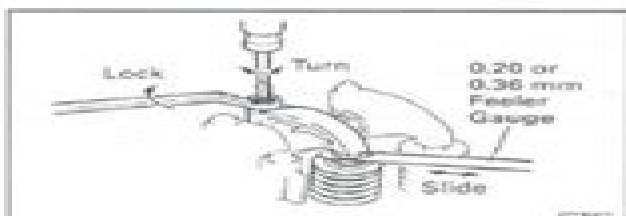
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4. INSPECT VALVE CLEARANCE

- Check only the valves indicated in the illustration.

- Using a feeler gauge, measure the clearance between the adjusting screw on the valve rocker arm and the valve bridge.
- Record the out — of — specification valve clearance measurements.

Valve clearance (Hot):

Intake

0.20 mm (0.008 in.)

Exhaust

0.36 mm (0.014 in.)

- Turn the crankshaft pulley 1 revolution (360°) and align the mark as above. (See procedure step 2)
- Check only the valves indicated as shown. Measure the valve clearance. (See procedure in step (a))

5. ADJUST VALVE CLEARANCE

- Loosen the lock nut on the valve rocker arm, and loosen the adjusting screw.
- Insert a 0.20 mm (0.008 in.) feeler gage for intake or 0.36 mm (0.014 in.) feeler gage for exhaust between the adjusting screw on the valve rocker arm and the valve bridge.

Toyota 15b Engine Manual

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Official Gazette of the United States Patent and Trademark Office United States. Patent and Trademark Office, 2001 Power Farming in Australia and New Zealand Technical Manual ,1968 **Motor Trend** ,1974 **Official Gazette of the United States Patent and Trademark Office** ,2001 **Toyota 2f Engine Repair Manual** Toyota Corporation, 2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55 and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40 Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50

Boating ,2001-01 *Toyota B & 2B Engine Repair Manual* ,1977 *The Times Index* ,1975-07 Indexes the Times Sunday times and magazine Times literary supplement Times educational supplement Times educational supplement Scotland and the Times higher education supplement *Toyota Engine Repair Manual* Toyota Jidōsha Kōgyō Kabushiki Kaisha, 1972 **Toyota Engine Repair Manual, A Series** Toyota Jidōsha Hanbai Kabushiki Kaisha, 1979 Toyota Engine Repair Manual, 8R-C, 18R-C Toyota Motor Sales, U.S.A., Inc, 1972 Toyota Engine Repair Manual Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department. Haruhi Center, 1977 *Toyota B Series Engine Repair Manual* ,1985

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