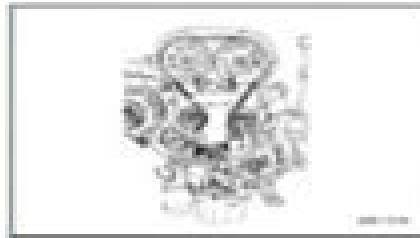
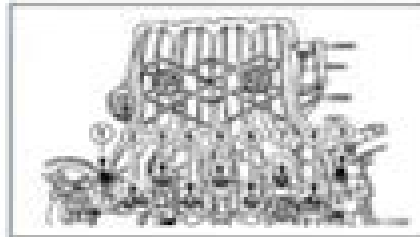


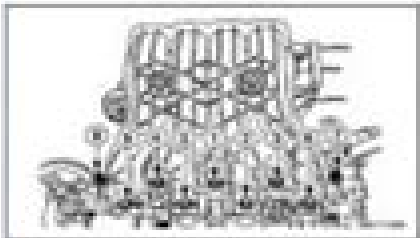
Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel cap.
Tighten
Tighten the fuel cap bolts to 25 ft-lbs (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lbs (34 Nm).



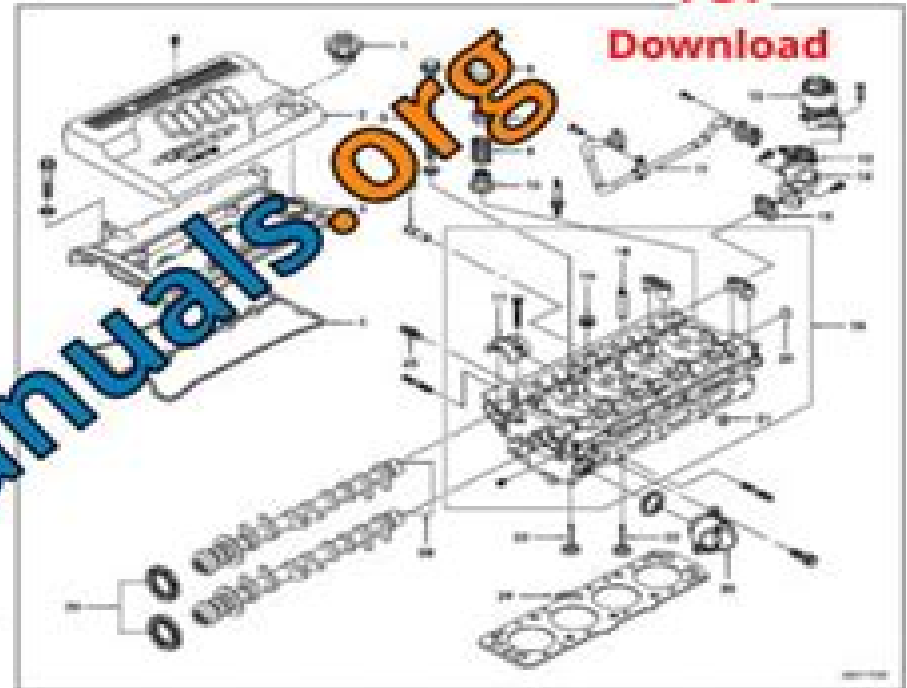
3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lbs (20 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

PDF

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

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TABLE OF CONTENT

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TOC

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Section A Quantitative Techniques Data Interpretation Section B Logical Reasoning Section C Language Comprehension Section D General Awareness Mock Tests 1 5

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Table of Contents Optra Chevrolet Car Manual

1. Understanding the eBook Optra Chevrolet Car Manual
 - The Rise of Digital Reading Optra Chevrolet Car Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Optra Chevrolet Car Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Optra Chevrolet Car Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Optra Chevrolet Car Manual

- Personalized Recommendations
 - Optra Chevrolet Car Manual User Reviews and Ratings
 - Optra Chevrolet Car Manual and Bestseller Lists
5. Accessing Optra Chevrolet Car Manual Free and Paid eBooks
 - Optra Chevrolet Car Manual Public Domain eBooks
 - Optra Chevrolet Car Manual eBook Subscription Services
 - Optra Chevrolet Car Manual Budget-Friendly Options
 6. Navigating Optra Chevrolet Car Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Optra Chevrolet Car Manual Compatibility with Devices
 - Optra Chevrolet Car Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Optra Chevrolet Car Manual
 - Highlighting and Note-Taking Optra Chevrolet Car Manual
 - Interactive Elements Optra Chevrolet Car Manual
 8. Staying Engaged with Optra Chevrolet Car Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Optra Chevrolet Car Manual
 9. Balancing eBooks and Physical Books Optra Chevrolet Car Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Optra Chevrolet Car Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Optra Chevrolet Car Manual
 - Setting Reading Goals Optra Chevrolet Car Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Optra Chevrolet Car Manual

- Fact-Checking eBook Content of Optra Chevrolet Car Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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