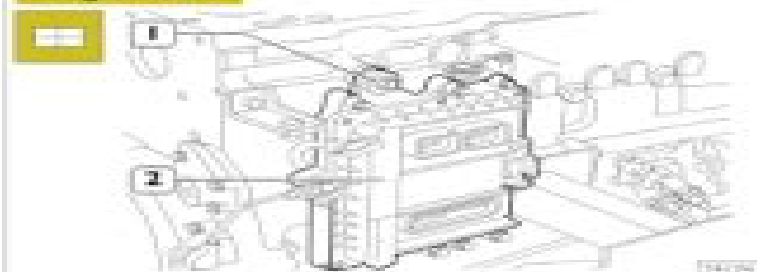


Figure 169



Assemble the electronic gearbox (2) equipped with the exchanger to the engine, fixing it with the screws (1). In case the rubber buffers are cracked or excessively deformed, provide replacing them.

Figure 170



Check cleanliness of cylinder head and engine block coupling surface.

There are two types of head gasket:

- Type A - 1,25 mm thick
- Type B - 1,15 mm thick

Check the average protrusion S of the pistons as indicated on page 33.

If $S > 0,40$ mm use gasket type A.

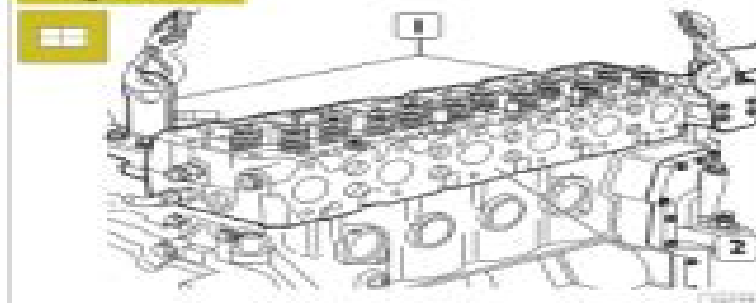
If $S \leq 0,40$ mm use gasket type B.

Do not get the cylinder head gasket dirty.

Place the gasket (1) in position with the marking "TOP" (1) facing the head.

The arrow shows the point where the gasket thickness is given.

Figure 171



Direct the output shaft (4) and the camshaft (3) so that when fitting the driven gear (1) on the camshaft the marks on the gears (1 and 3) are coinciding.

NOTE Before reusing the fastening screws (1), perform two diameter measurements as shown in figure, registering diameters $D1$ and $D2$:

- if $D1 - D2 < 0,1$ mm the screw may be reused
- if $D1 - D2 > 0,1$ mm the screw must be replaced

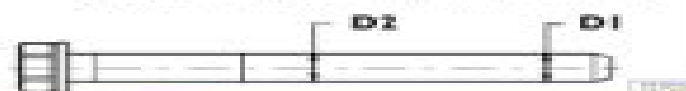
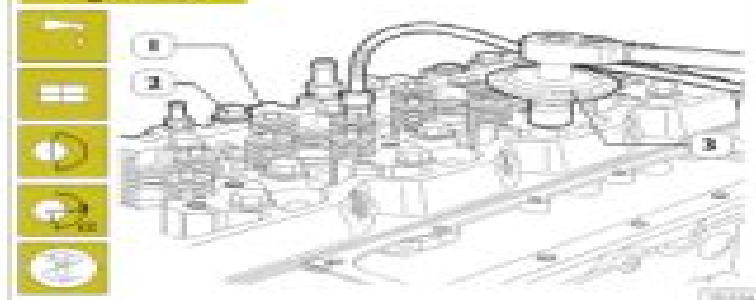


Figure 172



Assemble cylinder head (1). Tighten the screws (2) in three following steps, following order and mode shown in the figure below.

NOTE The angle tightening is carried out through tool 99395216 (3).

NOTE Before any assembly operation always verify that the hole and screw threads have no evidence of wear or dirt.

Nef 400 Manual

ML Morrison



Nef 400 Manual:

Nef 400 Manual Book Review: Unveiling the Power of Words

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Table of Contents Nef 400 Manual

1. Understanding the eBook Nef 400 Manual
 - The Rise of Digital Reading Nef 400 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Nef 400 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Nef 400 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Nef 400 Manual
 - Personalized Recommendations
 - Nef 400 Manual User Reviews and Ratings
 - Nef 400 Manual and Bestseller Lists
5. Accessing Nef 400 Manual Free and Paid eBooks

- Nef 400 Manual Public Domain eBooks
- Nef 400 Manual eBook Subscription Services
- Nef 400 Manual Budget-Friendly Options
- 6. Navigating Nef 400 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Nef 400 Manual Compatibility with Devices
 - Nef 400 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Nef 400 Manual
 - Highlighting and Note-Taking Nef 400 Manual
 - Interactive Elements Nef 400 Manual
- 8. Staying Engaged with Nef 400 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Nef 400 Manual
- 9. Balancing eBooks and Physical Books Nef 400 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Nef 400 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Nef 400 Manual
 - Setting Reading Goals Nef 400 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Nef 400 Manual
 - Fact-Checking eBook Content of Nef 400 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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