

## C.4.

### To Dismantle Vertical Type (see Fig. 4)

1. Remove long bolt 12 which screws into boss filter base.
2. Tap head assembly 3 free from barrel 2, withdraw element 21 and remove "C" spring 20 from boss.
3. Remove top pressure plate 19, felt washer 18, plain washer 17, and element locating spring 16.

7. Tap base assembly off barrel 2.

8. From base assembly remove "C" spring 22. Detach pressure plate 23 and felt washer 24 from boss and rubber jointing 25 from its groove.

9. Wash all parts in paraffin and rebuild base assembly.

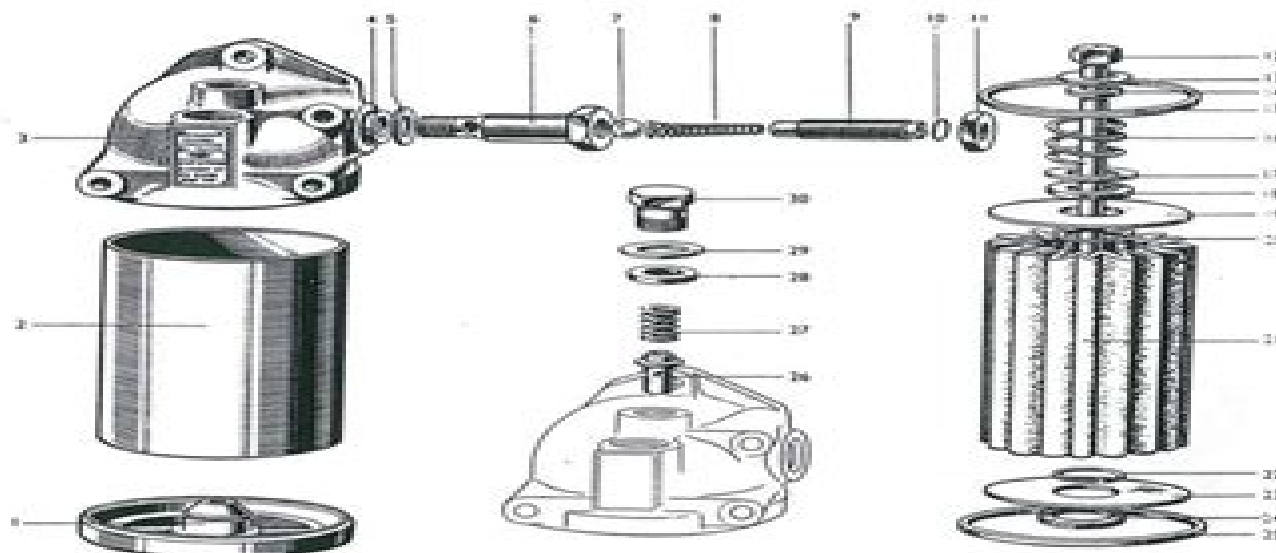


FIG. 4

4. Unscrew and remove safety valve plug 30, spring 27, and valve 26. Remove plug washer 29, and rubber sealing washer 28 from recess in plug boss.
5. Withdraw pressure relief valve assembly with washer 5 and seal 4 after unscrewing the larger hexagon on body 6.
6. Dismantle pressure relief valve assembly by unscrewing locknut 11 and plug 9 and withdrawing spring 8 and ball 7.

### Re-Assembly of vertical type

Before re-assembly, carefully scrape all paint and dirt from machined faces and bosses, wash all parts in paraffin and blow out with compressed air. Re-new any defective part, paying particular attention to rubber and felt sealing washers.

1. Insert ball 7 in pressure relief valve body 6 and locate spring 8 with its

# Tea Tractor Manual

**JA Banks**



## **Tea Tractor Manual:**

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### **Table of Contents Tea Tractor Manual**

1. Understanding the eBook Tea Tractor Manual
  - The Rise of Digital Reading Tea Tractor Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Tea Tractor Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Tea Tractor Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Tea Tractor Manual
  - Personalized Recommendations
  - Tea Tractor Manual User Reviews and Ratings
  - Tea Tractor Manual and Bestseller Lists
5. Accessing Tea Tractor Manual Free and Paid eBooks

- Tea Tractor Manual Public Domain eBooks
- Tea Tractor Manual eBook Subscription Services
- Tea Tractor Manual Budget-Friendly Options
- 6. Navigating Tea Tractor Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Tea Tractor Manual Compatibility with Devices
  - Tea Tractor Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Tea Tractor Manual
  - Highlighting and Note-Taking Tea Tractor Manual
  - Interactive Elements Tea Tractor Manual
- 8. Staying Engaged with Tea Tractor Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Tea Tractor Manual
- 9. Balancing eBooks and Physical Books Tea Tractor Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Tea Tractor Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Tea Tractor Manual
  - Setting Reading Goals Tea Tractor Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Tea Tractor Manual
  - Fact-Checking eBook Content of Tea Tractor Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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