

# Form-Flex® Axially Split Spacer Coupling Type BA and DA All Sizes Installation Instructions

P-5001-TBW  
FORM 1170



**WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

BILL OF MATERIALS			
ITEM	PART NAME	QTY REQ'D	
		BA	DA
1	HUB	2	2
2	C COUPLING BOLT	12	16
3	FLEX DISC	2	2
4	ELEMENT WASHER	24	32
5	C COUPLING NUT	12	16
6	SPLIT SPACER	1	1
7	MOUNTING	24	32
8	ADAPTER	2	2

**WARNING**

ROTATING EQUIPMENT IS POTENTIALLY DANGEROUS AND MUST BE PROPERLY GUARDED. THE USER SHOULD COMPLY WITH APPLICABLE SAFETY CODES IN ACCORDANCE TO OSHA STANDARDS.



FIGURE 1

## INSTALLATION DATA TABLE

LINE	DESCRIPTION	BA33	BA39	BA43	DA31	DA35	DA37	DA42	DA45	DA50	DA55	DA60	DA70
1	(A) COUPLING O.D. inches	4.89	5.97	6.70	7.41	9.89	9.89	10.50	11.31	12.99	14.44	16.00	19.25
2	(D) SHAFT GAP inches	0.12	0.12	0.12	0.19	0.25	0.25	0.25	0.31	0.39	0.39	0.39	0.39
3	(G) FLEX DISC GAP inches	0.33	0.40	0.49	0.44	0.54	0.59	0.69	0.75	0.95	1.04	1.10	1.40
4	(T) FLEX DISC THICKNESS inches	0.15	0.20	0.24	0.25	0.29	0.31	0.31	0.37	0.45	0.54	0.59	0.79
5	COUPLING NUT UNF THREAD SIZE	1/4	5/16	7/16	7/16	1/2	9/16	5/8	5/8	3/4	7/8	1	1 1/8
6	TIGHTENING TORQUE lb·ft Torque values for lubricated threads	9	17	45	40	70	95	125	150	210	320	460	575
7	MOUNTING FASTENER UNF SIZE	1/4	1/4	5/16	5/16	3/8	7/16	7/16	1/2	5/8	5/8	3/4	7/8
8	TIGHTENING TORQUE lb·ft Torque values for lubricated threads	9	9	15	15	30	45	45	70	140	140	210	320
9	ALIGNMENT TIR inches	.010	.012	.014	.004	.004	.004	.005	.006	.006	.007	.009	.009

Proper care in installing and aligning will permit the coupling to operate to full capacity, compensate for angular misalignment and provide very good service life.

Shafts may become misaligned as a result of many natural and unavoidable causes. Heat, vibration, bearing wear, settling of foundations, etc., all tend to alter initial alignment. To ensure long life, recheck alignment after a short period of actual running.

In general, coupling life is increased when shafts are initially aligned carefully. If this is not done and a coupling is heavily stressed by torque or other forces, it will have little reserve left with which to accommodate misalignment stresses; and it might not provide the length of service intended. The closer the alignment TIR is to zero, the better the service life of the coupling.

## INSTALLATION

- 1) A complete coupling should consist of the components shown in the Bill of Materials in Figure 1. Examine the coupling to assure that no components are missing or damaged.
- 2) Inspect hubs and hubs to make sure they are free from burrs. Check for proper fit of the keys to the shafts and hubs. Check for proper fit of the keys to the hub and shaft keyways. Key edges should be chamfered to avoid interfering with rounded corners of the hub and shaft keyways. Keys should fit snugly side to side and about .010-.020" loose top and bottom.
- 3) Install coupling hubs with the flanged end away from the shaft end. Position each hub so that the small diameter end of the hub is flush to the end of the shaft.
 

**Installing Interference Fitted Hubs**

  - a) Measure hub and shaft bores. The interference (hub bore - shaft diameter) should not exceed .0017" inch of shaft diameter.
  - b) Heat the hub uniformly. Use an oven, oil bath or similar process to provide uniform heating. Do not spot heat. Do not heat the hub above 300°F as distortion may occur. The temperature difference between the hub and shafts should be 100-150°F for each .0017" inch of interference.

# Tb Woods Ef1 Manual

**Sebastian Brünink**



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web 1 flowers are the part of the plant that holds reproductive parts of the plant in the group of plants called a gymnosperms b angiosperms c ferns 2 the parts of the flower that

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web 1 sepals 2 petals 3 stamen 4 pistils carpels 5 ovary 6 stigma 7 filaments 8 anthers 9 most flowers have

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web arrangement all flowers regardless of variety have the function of increasing the chance of fertilization thus ensuring seed formation and the production of more plants flowers

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web lab 24 flower dissection intro flowers are the reproductive organs of the shoot system in a flower plant both the male and female sex cells are produced within the structures of a flower to create progeny in the form of seeds you will investigate this plant structure by completing a dissection of a

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web let s explore plant structures and functions seed dispersal and parts of a flower in the 3 investigations students dissect flowers to learn about the main parts of a flower explore plant structures and functions outside and observe seeds and how they move the investigations include teacher directions student recording pages discussion

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web cut into fruits to discover their shared structures and how they hint at their past lives as flowers each botanical fruit

develops from a flower and contains the next generation of the plant dissect a few fruits to understand the structures

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web objectives describe that the flower produces pollen nectar and seeds describe how the flower attracts insects and other pollinators for reproduction all key terms have been

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web the pollen reaches the ovules and begins the process of turning them to seed describe an example of animal behavior that helps it increase its odds of reproducing give your

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web in this laboratory activity students dissect a lilly flower and identify the male and female parts students identify specialized plant structures that affect the probability of

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web flower dissection classification plant lab dissecting flowers and seeds in this lab students will observe the external and internal features of various flower specimen as

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web you can use the post lab on the third page as a formative assessment where students label a diagram and match the parts with their roles this lab is aligned with florida s

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web activity begin the activity by reviewing the male and female parts of a flower it s helpful to have a diagram on the board you will want to review the following points to reinforce

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web directions for dissection on the back side of this sheet fill in a box with the name how many and function of each part color code the box to match the flower part 1 find and

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web 1 introduction before beginning the lab show students the flower dissection video and discuss the safety procedures that should be followed when using a scalpel proper lab behavior and go over the norms of working in a group place students in groups of 3 4 and pass out the student worksheets go over the flower lab

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web activity sheet group name date october 1 2014 flower dissection lab activity background information every flower consists of a set of adaptations that help