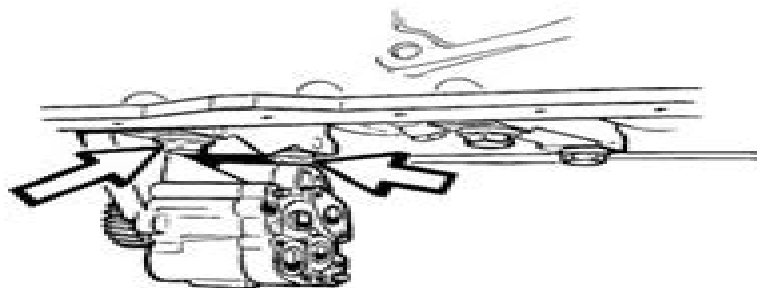


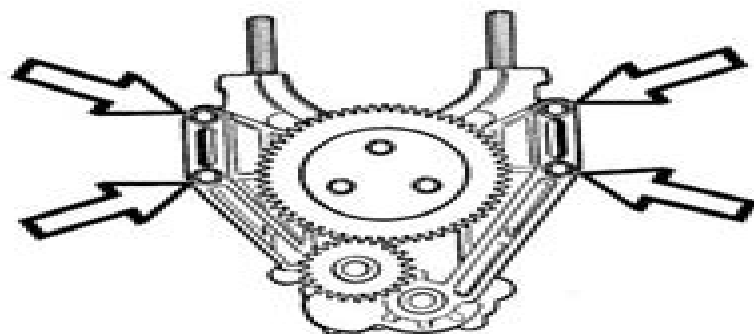
## Oil pump, changing

- 1 Pump out the engine oil.  
See "Engine oil, changing".
- 2 Remove the oil pan. See "Oil sump gasket, changing".
- 3



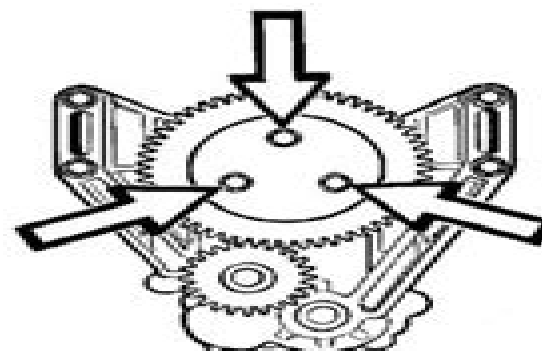
Remove the bolts for the front main bearing cap and lift down the lubricating oil pump together with the main bearing cap.

4



Remove the lubricating oil pump from the main bearing cap.

5



Remove the idler gear from the oil pump housing.

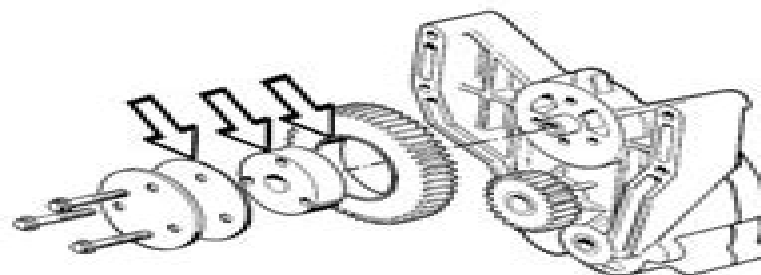
6

Clean the oil strainer. Check that the strainer is not damaged.

7

Clean and inspect the bearing and teeth on the idler gear.

8



Oil the bearing with engine oil and install the idler gear on the new oil pump.

Torque the bolts to  $24 \pm 4$  Nm ( $18 \pm 3$  ft-lbf).

# Workshop Manual For Tad1240ge

**Isuzu Jidōsha Kabushiki Kaisha**



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