

MANUAL TRANSAXLE SYSTEM

SERVICE ADJUSTMENT PROCEDURES

ESTONICA

TRANSAXLE GEAR OIL LEVEL INSPECTION

Inspect each component for evidence of leakage. Check the gear oil level by removing the filler plug. If the oil is contaminated, it is necessary to replace it with new oil.

1. Remove oil filler plug and check level with finger.
2. Oil level must be up to fill the hole, add oil until it runs over. Then reinstall plug.
3. Replace the oil so that the transaxle gear oil is not dirty, and so that it is of a suitable viscosity.

REPLACEMENT OF TRANSAXLE GEAR OIL

Use HYUNDAI GENUINE PARTS MTF SAE 75W/85.

1. With the vehicle parked on a level surface, remove the drain plug and drain the transaxle oil.
2. Replace the gasket with a new one and install the drain plug.
3. Add new oil through the filler plug and, fill it to just below the plug opening.

Standard value

Transaxle oil total capacity :

M5BF2 : 2.15 liter

M5GF1 : 2.1 liter

MFA60 : 2.2 ± 0.1 liter

DRIVE SHAFT OIL SEAL REPLACEMENT

1. Disconnect the drive shaft from the transaxle (Refer to "DS" group).
2. Using a flat-tip screwdriver, remove the oil seal.
3. Using the special tool (09431-2C000), tap the drive shaft oil seal into the transaxle.
4. Apply a coating of gear oil to the oil seal.

Transaxle gear oil : HYUNDAI GENUINE PARTS MTF SAE 75W/85. Disconnect the drive shaft from the transaxle (Refer to "DS" group)



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