

Mitsubishi L200 2005-2015 Workshop Manual

11A-36

ENGINE MECHANICAL -4G54-50MC-
ENGINE ASSEMBLY

ENGINE ASSEMBLY

REMOVAL AND INSTALLATION

4G54-50MC

Removal Operation

1. Disconnect the battery cable from the battery.
2. Disconnect the battery cable from the battery.
3. Disconnect the battery cable from the battery.
4. Disconnect the battery cable from the battery.
5. Disconnect the battery cable from the battery.
6. Disconnect the battery cable from the battery.
7. Disconnect the battery cable from the battery.
8. Disconnect the battery cable from the battery.
9. Disconnect the battery cable from the battery.
10. Disconnect the battery cable from the battery.
11. Disconnect the battery cable from the battery.
12. Disconnect the battery cable from the battery.
13. Disconnect the battery cable from the battery.
14. Disconnect the battery cable from the battery.
15. Disconnect the battery cable from the battery.
16. Disconnect the battery cable from the battery.
17. Disconnect the battery cable from the battery.
18. Disconnect the battery cable from the battery.
19. Disconnect the battery cable from the battery.
20. Disconnect the battery cable from the battery.

Installation Operation

1. Connect the battery cable to the battery.
2. Connect the battery cable to the battery.
3. Connect the battery cable to the battery.
4. Connect the battery cable to the battery.
5. Connect the battery cable to the battery.
6. Connect the battery cable to the battery.
7. Connect the battery cable to the battery.
8. Connect the battery cable to the battery.
9. Connect the battery cable to the battery.
10. Connect the battery cable to the battery.
11. Connect the battery cable to the battery.
12. Connect the battery cable to the battery.
13. Connect the battery cable to the battery.
14. Connect the battery cable to the battery.
15. Connect the battery cable to the battery.
16. Connect the battery cable to the battery.
17. Connect the battery cable to the battery.
18. Connect the battery cable to the battery.
19. Connect the battery cable to the battery.
20. Connect the battery cable to the battery.



(Continued)

Removal steps (Continued)

2. Battery wiring harness connection.
3. Earth cable connection.

ENGINE MECHANICAL -4G54-50MC-
ENGINE ASSEMBLY

11A-39

CAUTION

The crankshaft should always be turned in a clockwise direction.



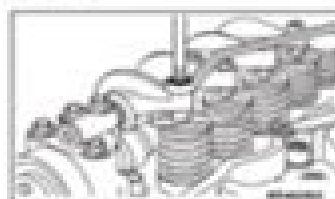
1. Measure the valve clearance at the places indicated by arrows in the illustration, according to the method shown below.



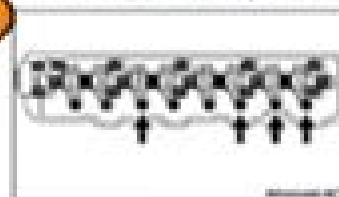
- a. Give a clearance, pushing the pad by a flat-tipped screwdriver in the opposite direction of the thickness gauge insertion as shown in the illustration.

NOTE: Do not damage the pad retainer and so on when pushing the pad by a flat-tipped screwdriver.

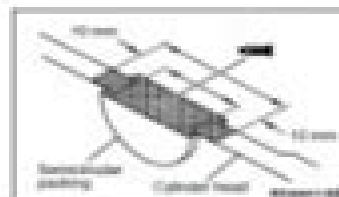
- b. Insert the thickness gauge into the clearance.



5. If the clearance is not within the standard value, adjust the valve clearance by turning the adjusting screw.
7. Tighten the adjusting screw with a screwdriver.



5. Measure the valve clearance at the places indicated by arrows in the illustration. If the clearance is not within the standard value, repeat steps 7 and 8 above.



10. Apply specified sealant to the surface of the semi-circular packing shown in the illustration. Specified sealant: 3M ATF Part No. 8888 or equivalent.

11. Install the rocker cover.
12. Install the timing belt upper cover.

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S Nieto

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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