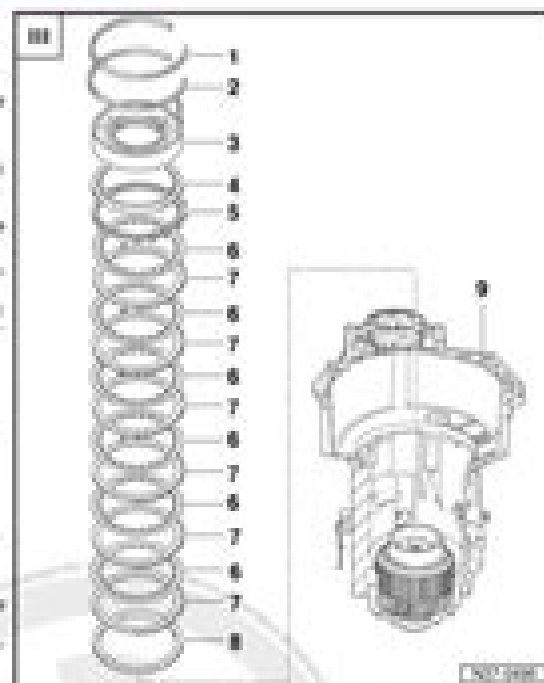




Exchange component including. Refer to
[5.15 Exchange Component, including, page 101](#).

- 1 - Locking Ring
 - Q for 40- brake pipe
 - Q installed location: open ends of securing ring point to retaining wedge of free-running hub
- 2 - Locking Ring
 - Q for the free-running hub
 - Q installed location: open ends of securing ring point to retaining wedge of free-running hub
- 3 - Free-Running Hub with 4th Plate
 - Q remove valve body and bearing plug before removing free-running hub. Refer to [5.11 Valve Body, page 100](#)
 - Q Disassembling and assembling. Refer to [5.4 Free-Running Hub with Plates, page 100](#)
- 4 - Plate Spring
 - Q Small diameter part to the free-running hub
- 5 - Thrust Plate -B1-
 - Q Install the flat side at the shaft
 - Q is allocated as by transmission code as a replacement part



- 6 - Inner Disc -B1-
 - Q Number of inner discs -B1-. Refer to [5.1 Code Labels, Transmission, Housings, Plates and Equipment, page 11](#)
 - Q Place in ATF for 15 minutes before installing
- 7 - Outer Disc -B1-
 - Q Number of outer discs -B1-. Refer to [5.1 Code Labels, Transmission, Housings, Plates and Equipment, page 11](#)
- 8 - Disc
 - Q Determining thickness - adjusting reverse gear brake -B1-. Refer to [5.4 Reverse Brake -B1-, Adjustment, page 100](#)
 - Q There may be 1 or 2 discs installed
- 9 - Transmission housing with planetary carrier installed

5.17 IV- Planetary Carrier and Transmission Housing with Drive Gear and Cover

Overview of the components. Refer to
[5.17 Planetary Gear, Overview, page 88](#)



- Q On some transmission the clutches -K1- and -K3- can be pressed in each other
- Q Press -K1- from -K3-. Refer to [5.1.1 Pressing Clutch -K1- from -K3-, page 101](#)
- Q Disassembling and assembling. Refer to [5.3.2 2nd and 4th Gear Clutch -K3- with Turbine Shaft, page 100](#)
- Q Press -K1- on -K3-. Refer to [5.1.2 Clutch -K1- on -K3-, Pressing Def, page 101](#)
- Q There are two different versions. Refer to [5.1.1 Torque Converter Identification and trapped differences in the Converter, page 81](#)
- 6 - 1st Through 3rd Gear Clutch -K1- with 3rd and 4th Gear Clutch -K3-
 - Q The clutches -K1- and -K3- are pressed in each other
 - Q Press -K1- from -K3-. Refer to [5.1.1 Pressing Clutch -K1- from -K3-, page 101](#)
 - Q Press -K1- on -K3-. Refer to [5.1.2 Clutch -K1- on -K3-, Pressing Def, page 101](#)
- 7 - Axial Needle Bearing with Washer
 - Q Axial needle bearing points to the small input shaft
- 8 - Input Shaft, Small
- 9 - Needle Bearing
- 10 - Axial Needle Bearing
- 11 - Input Shaft, Large
- 12 - Axial Needle Bearing
- 13 - Axial Needle Bearing Washer
 - Q with color
- 14 - Sun Gear, Large
- 15 - Axial Needle Bearing
- 16 - Axial Needle Bearing Washer
- 17 - Transmission housing with installed Free-Running Hub and Locking Rings

5.15 III- Free-Running Hub and Reverse Gear Brake -B1-

Overview of the components. Refer to
[5.15 Planetary Gear, Overview, page 88](#)
Planetary Gear, Disassembling. Refer to
[5.4 Planetary Gear, Disassembling, page 100](#)
Assembling. Refer to
[5.3 Planetary Gear, Assembling, page 100](#)

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