

# ISUZU

## WORKSHOP MANUAL

### INDUSTRIAL DIESEL ENGINE

### 4B-6B SERIES

**4BB1-4BD1-6BB1-6BD1-6BG1  
4BD1T-6BD1T-6BG1T  
MODELS**

#### FOREWORD

This Workshop Manual is designed to help you perform necessary maintenance, service, and repair procedures on applicable Isuzu industrial engines.

Information contained in this Workshop Manual is the latest available at the time of publication.

Isuzu reserves the right to make changes at any time without prior notice.

The Table of Contents at the right hand side of this page shows you the general arrangement of the material in this Workshop Manual. A more detailed Table of Contents precedes each individual section.

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This Workshop Manual is applicable to 1986 and later models.

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