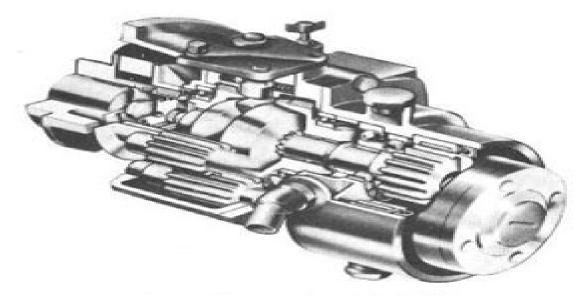
# TECHNICAL DESCRIPTION

## REVERSE GEAR

The Volvo Penta reverse gear, type Mono Shift, has a reduction ratio of 1.91;1. The reduction gear is integrally built with the reverse gear. The power transmission from the engine to the reverse gear is via a rubber flange.

For operating "Forward" and "Reverse" the Volvo Penta patented cone clutch is used, which ensures smooth and quiet engagement. Very small forces are required to operate the reverse gear.



Reverse Gear type Mono Shift (MSB).

# Workshop Manual Volvo Penta Reverse Gear Ms2a

Joan Coles, Clarence W. Coles

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