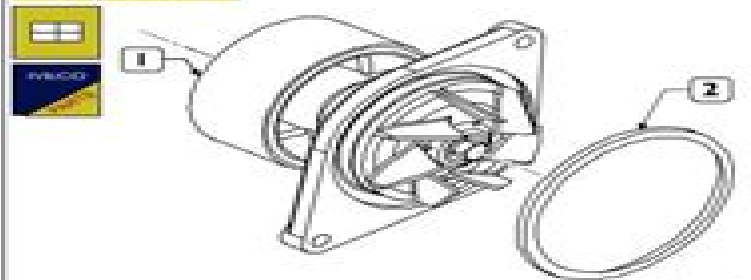
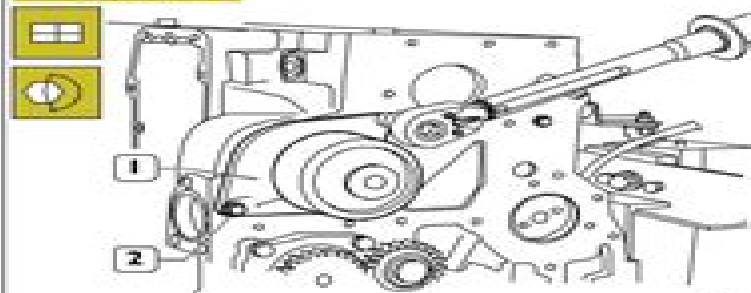


Figure 57



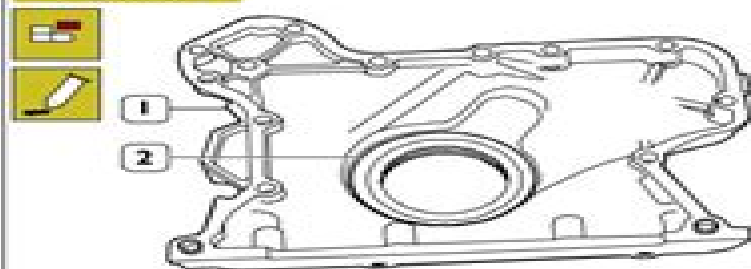
- ☐ Apply to the water pump (1) a new fixing ring (2).

Figure 58



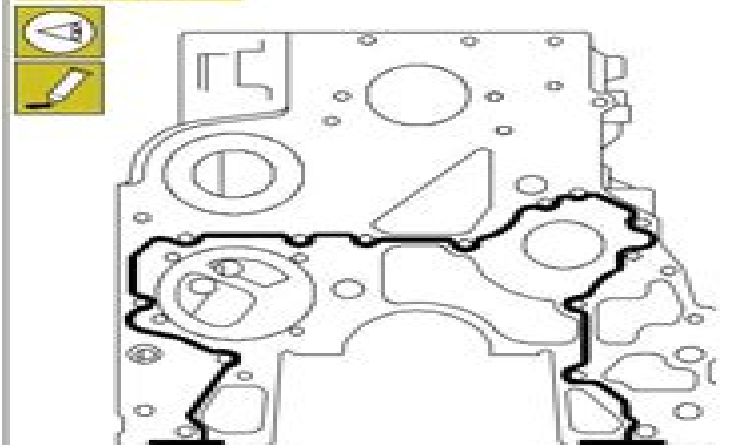
- ☐ Assemble the water pump (1).
- ☐ Tighten the screws (2) and lock them to the prescribed couple.

Figure 59



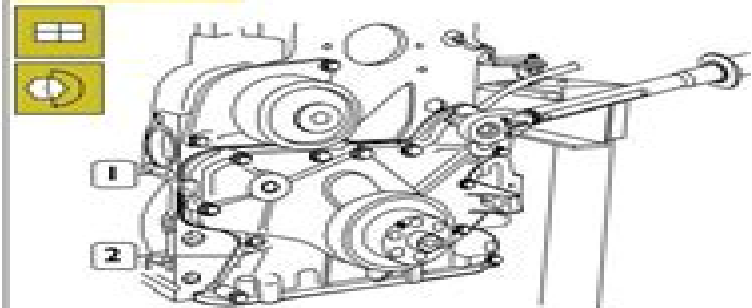
- ☐ Remove the fixing ring (2) from the front cover (1), accurately clean the plug surface.

Figure 60



- ☐ Accurately clean the contact surface of engine block and apply sealing LOCTITE 5205 on it in order to form a uniform and continuous keystone with no crumbs.

Figure 61



- ☐ Assemble the front cover (2) to the block and tighten the screws (1) fixing them to the prescribed couple.

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**Roman Wölfel**

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