LUBRICATION AND MAINTENANCE

Proper fubrication will insure long life and excellent performance—A few drops of pill or a small amount of greece should be applied to all bearing surfaces as meeded, after one or two thousand rounds of loading spreading.

The press head will require adjustment and/or cleaning if the measure drain sticks or jains. Other a slight adjustment of the hat at log of measure drain will care the trooble. If measure drain continues to have, clean press head thoroughty.

To Disconnection

- Empty shall and powder hoppers. Remove hopper locating soles and measure stad.
- Remove nut on top of hopper. Loosen set screw in man before attempting to unscrew.
- 2. Lift happens from machine.
- 4. Remove look out and life out measure draw.
- 5. Universe lockmal and spring stop directly above station 64.
- 6. Out all plates can be lifted out.
- F. Clean and behricans.

To Assemble

- Be sure the cut off plate indexing pix and springs are in place.
- 2. Replace cut off plates.
- 3. Replace spring step.
- Place measure return spring in measure drumcompress spring past assembly not hole-insert rod or not in hole to keep spring compressed.
- Place drum in head—replace measure stud and remove assembly rod.
- 6. Replace other parts.
- Tighten tock nut until massure drum will not more hearly.—Then track nut off until measure drum is just free.
- Tighton set some in turner out—Check measure down to be sure it returns books.

WARRANTY

The Manufacturer approving each race for loading. Not interpretation to it is to has been from default to material and work-hazartay under normal use and central, its optiquation under this exemptly being landest to making good at its Factors any part or parts thereof supplied by the Manufacture.

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