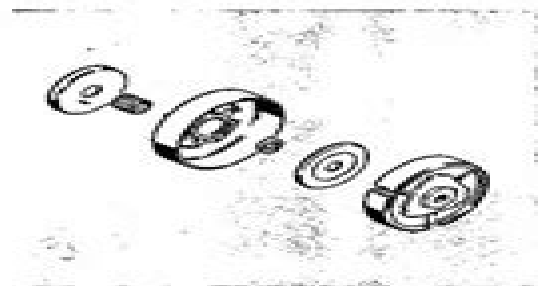
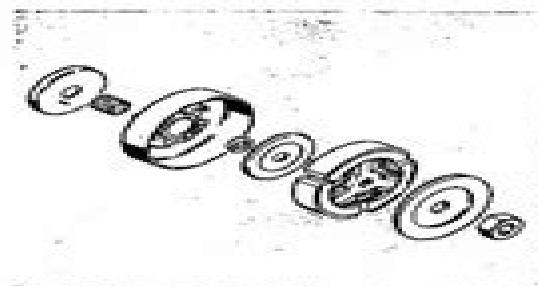


Reassembly

Top:
Component parts of early type clutch

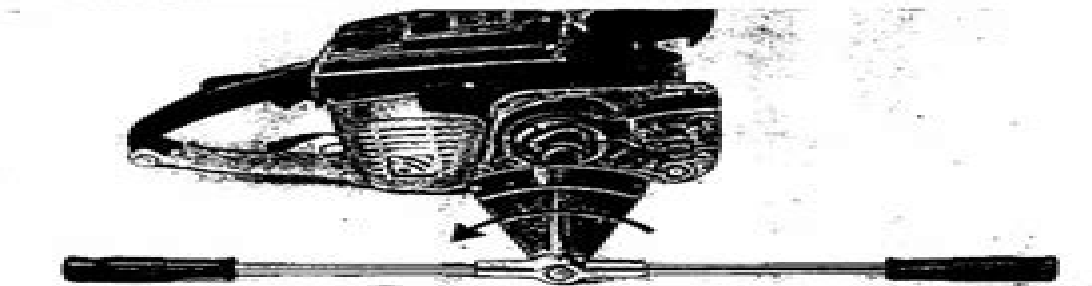
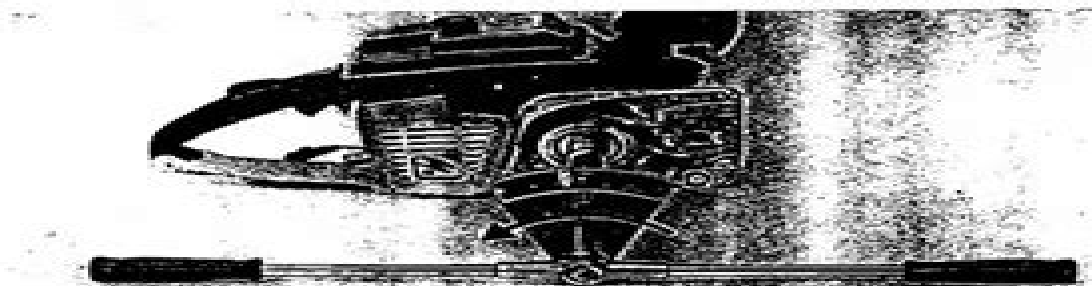
Bottom:
Component parts of new type clutch



When assembling, first fit cover plate on the crankshaft so that the cylindrical pin engages in the bore of the oil pump worm. Lubricate needle cage with anti-friction bearing grease and slide it on to crankshaft. Before fitting the chain sprocket, check whether it is still serviceable. If the scores on the teeth are deeper than approx. 0.5 mm, a new chain sprocket must be installed. A worn chain sprocket will reduce saw chain service life. Now

Top:
Tightening the hexagon nut

Bottom:
Tightening the clutch spider



fit the smaller washer on the crankshaft so that the outer diameter of the recess faces the crankcase.

Screw on clutch counterclockwise and tighten down with special clutch wrench. Now fit the large front washer. Screw on hexagon nut counterclockwise and tighten to a torque of 29.4 Nm (3.0 kpm) with torque wrench.

On clutches with integral hexagon

head, the tightening torque is 39.2 Nm (4.0 kpm).

Remove locking screw from spark plug hole and refit spark plug. Fit cutting attachment and chain sprocket cover.

Stihl 041av Service Manual

Tao Wei

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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