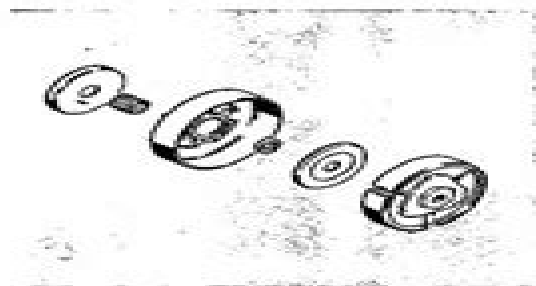
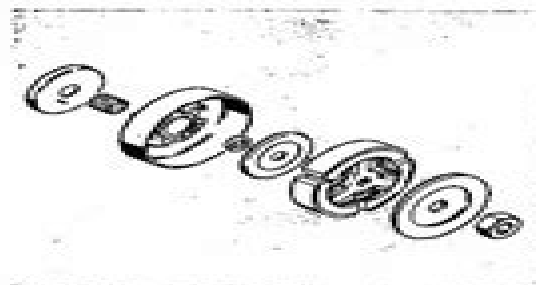


Reassembly

Top:
Component parts of early type clutch

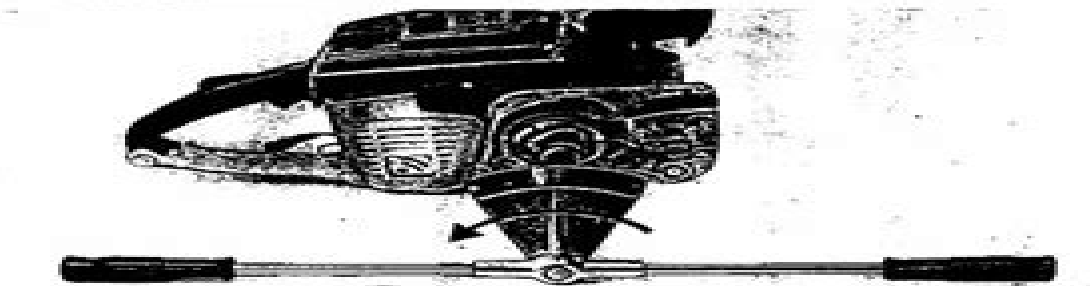
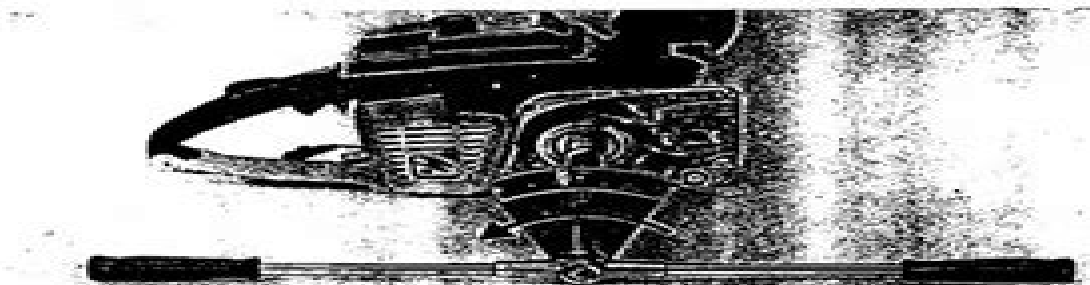
Bottom:
Component parts of new type clutch



When assembling, first fit cover plate on the crankshaft so that the cylindrical pin engages in the bore of the oil pump worm. Lubricate needle cage with anti-friction bearing grease and slide it on to crankshaft. Before fitting the chain sprocket, check whether it is still serviceable. If the scores on the teeth are deeper than approx. 0.5 mm, a new chain sprocket must be installed. A worn chain sprocket will reduce saw chain service life. Now

Top:
Tightening the hexagon nut

Bottom:
Tightening the clutch spider



fit the smaller washer on the crankshaft so that the outer diameter of the recess faces the crankcase.

Screw on clutch counterclockwise and tighten down with special clutch wrench. Now fit the large front washer. Screw on hexagon nut counterclockwise and tighten to a torque of 29.4 Nm (3.0 kpm) with torque wrench.

On clutches with integral hexagon

head, the tightening torque is 39.2 Nm (4.0 kpm).

Remove locking screw from spark plug hole and refit spark plug. Fit cutting attachment and chain sprocket cover.

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RC Schank

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Table of Contents Stihl 041 Av Service Manual

1. Understanding the eBook Stihl 041 Av Service Manual
 - The Rise of Digital Reading Stihl 041 Av Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Stihl 041 Av Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Stihl 041 Av Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Stihl 041 Av Service Manual
 - Personalized Recommendations

- Stihl 041 Av Service Manual User Reviews and Ratings
- Stihl 041 Av Service Manual and Bestseller Lists
- 5. Accessing Stihl 041 Av Service Manual Free and Paid eBooks
 - Stihl 041 Av Service Manual Public Domain eBooks
 - Stihl 041 Av Service Manual eBook Subscription Services
 - Stihl 041 Av Service Manual Budget-Friendly Options
- 6. Navigating Stihl 041 Av Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
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 - Stihl 041 Av Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Stihl 041 Av Service Manual
 - Highlighting and Note-Taking Stihl 041 Av Service Manual
 - Interactive Elements Stihl 041 Av Service Manual
- 8. Staying Engaged with Stihl 041 Av Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Stihl 041 Av Service Manual
- 9. Balancing eBooks and Physical Books Stihl 041 Av Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Stihl 041 Av Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Stihl 041 Av Service Manual
 - Setting Reading Goals Stihl 041 Av Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Stihl 041 Av Service Manual
 - Fact-Checking eBook Content of Stihl 041 Av Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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