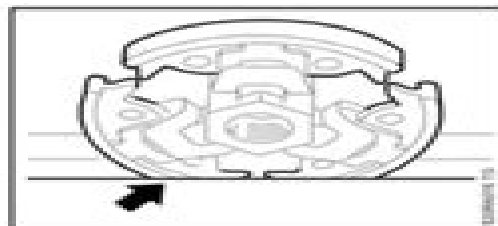
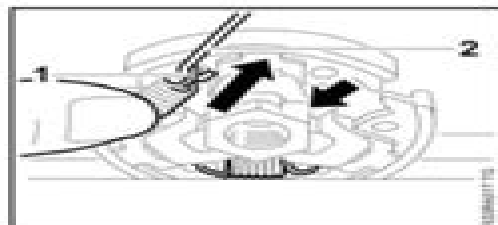


- Fit the clutch shoes (1) over the arms (2).

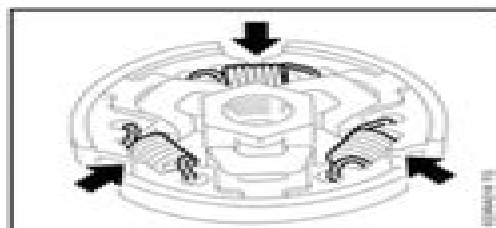


- Clamp the clutch in a vise (arrow).

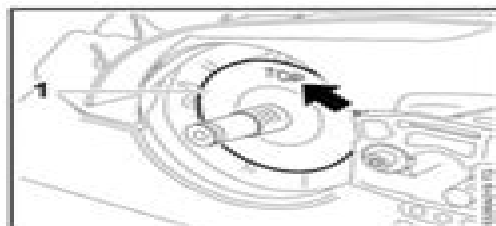


Attach the springs to the side with the raised hexagon (arrow).

- Attach one end of each spring (1) to the clutch shoes.
- Use the hook (2) 5910 890 2800 to attach the other ends of the springs and press them firmly into the clutch shoes – do not overstretch the springs.

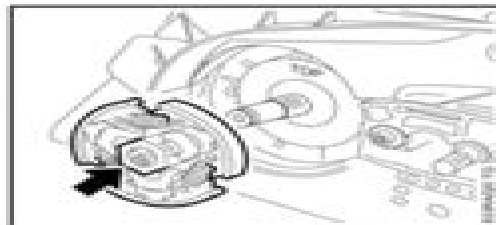


- Check the clutch – all springs (arrows) must be properly attached.

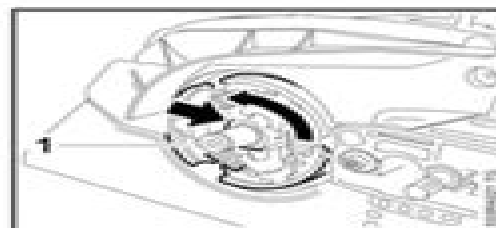


- Cover washer (1) must be in position.

It is correctly fitted when "TOP" (arrow) faces outwards.



- Position the clutch on the crankshaft stub so that the raised hexagon (arrow) faces outwards.



- Use the hexagon (arrow) to screw the clutch (1) onto the crankshaft stub. Check the position of the locking strip and then tighten down the clutch firmly – left-hand thread.
- Tightening torques, 3.5
- Remove the locking strip from the cylinder.
- Reassemble all other parts in the reverse sequence.

Stihl 211 Chainsaw Repair Manual

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