

## TRACTOR EQUIPMENT REQUIRED

Proper tractor handling, under most mowing conditions, requires adding 2 Kubota LBH subcase weights (or equivalent front end ballast). This provides an effective counterbalance to the rear-mounted mower.

**IMPORTANT: PROPER WEIGHT DISTRIBUTION SHOULD BE VERIFIED BY ACTUAL SCALE MEASUREMENT PRIOR TO OPERATION OF THE MACHINES.**



Assure AT LEAST 25% of the gross vehicle weight is carried by the tractor front axle when the mower is raised for transporting. When weighing the unit, make sure the mower is fully raised, operator is seated in tractor seat, front-mounted equipment is positioned in recommended transport position, and tractor is level on the scales.

Recommended front axle weight for proper handling and control may be readily determined by using the following formula:

$$\% \text{ of wt. on front axle} = \frac{\text{Measured Front Axle Weight}}{\text{Measured Gross Vehicle Weight}} \times 100$$

Additional ballast should be added to the front of the tractor as necessary to bring the results of the formula to at least 25% of the Gross Vehicle Weight. If sufficient front axle weight cannot be achieved thru the addition of approved front-mounted implements, liquid ballast should be added to the front tires. Contact your Kubota Dealer for additional information.

## ASSEMBLY INSTRUCTIONS

Remove assembled sections and hardware from packing. Refer to the illustrated parts lists in the rear of this manual to familiarize yourself with proper location of major components and the correct hardware.

1. Attach discharge shield with hardware provided.



**CAUTION: DO NOT OPERATE THE MOWER WITHOUT DISCHARGE SHIELD IN PLACE.**

2. Lift mast up and forward. Attach rear brace, that secures all fasteners.
3. Support rear of deck on 6" (152mm) blocks and attach rear wheel brackets and wheels with hardware provided.
4. Adjust wheel tension. Refer to Pg. 8 for specific information.
5. Install PTO (driveshaft) using 1/4" x 1" square key in gearbox shaft. Be certain to install snap ring as shown in Fig. 1.

6. Assemble foot chains (pushed ends) into proper brackets and slide onto hitch pins (bracket ends must be inward).



Figure 1 Snap Ring Location

7. Insert entire unit for missing or loose hardware. Lubricate all fittings and check gearbox oil level.

## ATTACHING INSTRUCTIONS

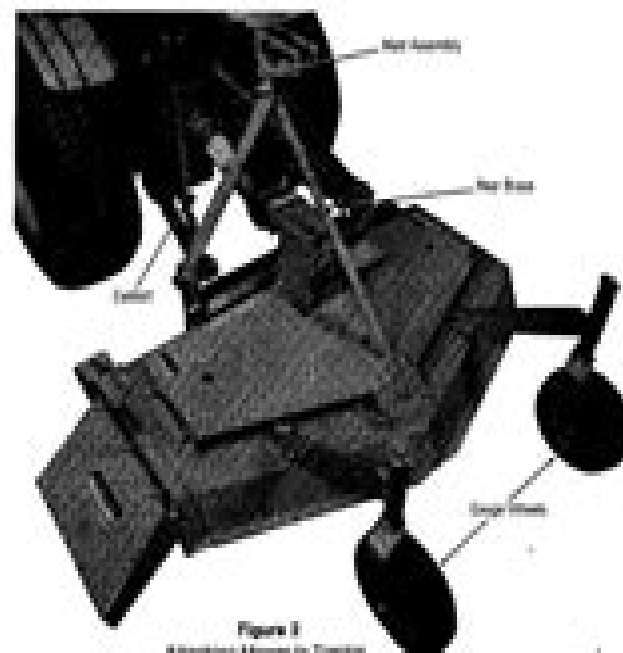


Figure 2 Attaching Mower to Tractor

1. Position the tractor on a level surface.
2. Remove the tractor top link and attach the chain lugs with "bushings" (not shown). Reattach top link.
3. Adjust the tractor oil linkage to restrict the fully raised height of the rear link bars to 25 1/4" (635mm) above the ground. Refer to "Adjustments" in the tractor operator manual for procedure. This assumes minimum ground angle and long bearing life for the PTO drive shaft.
4. Lower tractor linkage as far as possible.
5. Shut off engine, lock brakes and shift transmission to neutral.



Figure 3 Tractor Check Chains

6. Adjust both tractor check chains to equal lengths while obtaining a link bar spread of 21 3/4" (550mm), measured from the outside edges of the bars (see Fig. 3). This assures that the mower will be centered behind the tractor.
7. Adjust right-hand lift rod of the tractor 3-in. (76mm) so that both mounting balls are the same height (level) above the floor.
8. Install the upper chain brackets onto the mower hitch pins as shown. Attach the lower link and secure with the tractor hitch pins.
9. Using a tractor hitch pin, connect the upper link as shown, placing the two fasteners provided on the outside of the slotted ends of the mast. Secure with tractor hitch pin.
10. Clean and lightly lubricate the tractor PTO stub shaft.
11. Attach PTO drive shaft to tractor: depress the spring-loaded pin, then slide the splined yoke onto the tractor PTO stub shaft. Be certain the pin locks in place on the SECOND groove on the tractor stub shaft closest to the tractor.
12. Set mower height of cut as described on page 6.

# Rear Bag Mower Owners Manual

**Tobias Bleicker**



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