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(HARTWIG INTRO LATHE PROGRAMMING MESSAGE)
(PART NO: ALD1)
(PROGRAMMED BY: RJA)
(DATE: 6/2/2020)
(REV: A)

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(NATT) | ROUGH TURN, OD 80 DEC)
(NATT) | FINISH TURN, OD 75 DEC)
(NATT) | DRILL HOLE, .5" DIA. CARBIDE DRILL)

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CLEAR

ORAM

G0 G18 G40 G80 G90 G95

G50 S3000

NATT1

(ROUGH FACE/OD TURN)

(80 DEC, .012 RAD)

G0 X20 Z30

T000101

G97 S1514 M4

X1.2 Z1.1 M8

G96 S3000

Z.000

G1 X-.065 F.01

G0 Z.1

X5

G95 NTUM1 0.03 W.002 D.15 F.015

NTUM1 G81

G0 G42 X2.9 Z.01

G1 Z0 F.008

G75 X3 L-.015

Z-.4

G75 X5 L-.015

Z-.4.05

G0 G40 X1.2

G80

G97 S818 M4

G0 X20 Z30 M9

M1

NATT2

(FINISH FACE/OD TURN)

(75 DEC, .015 RAD)

G0 X20 Z30

T000102

G97 S818 M4

X1.2 Z1.1 M8

G96 S3000

Z0

G1 X-.05 F.01

G0 Z.1

X7.9

G87 NTUM1

G97 S400 M4

G0 X20 Z30 M9

M1

NATT3

(DRILL HOLE)

(.5" DIA. CARBIDE DRILL)

G0 X20 Z30

G275 SP=1

T000103

G8-3400 M13

G0 X1.26 Z1.1 M8

G183 X1.26 Z-1.15 C0 0.1 X0 F.005

G180

G0 X20 Z30 M9 M17

G276 SP=1

M2

SAMPLE MULTI-FUNCTION LATHE PROGRAM



Okuma Cnc Programming Guide

Wilson R Nyemba



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Fanuc CNC Custom Macros Peter Smid, 2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment. Also, it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are. **BOOK JACKET**

Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes Mike Lynch, 1997 Until now parametric programming has been the best kept secret of CNC. This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user's point of view. Focusing on three of the most popular versions of parametric programming: Fanuc's custom macro B, Okuma's user task 2 and Fadal's macro the book describes what parametric programming is, what it can do and how it does it more efficiently than manual programming. Along with a host of program simplifying techniques included in the book, you're treated to descriptions of how to write set up and run general subprograms, simulate the addition of control options and integrate higher level programming capabilities at G code level. Control numèric II. Programació Joan Vivancos Calvet, 1997

Computer-Integrated Engineering Design and Manufacture Wilson R Nyemba, 2025-10-21 This book presents advanced concepts of computer aided design and computer aided manufacture through modelling and computer numerical control coupled with the simulation of production systems. It dwells on the subtle and key features such as the applications and effective use of dynamic blocks in modelling subtractive and additive layer manufacturing, flexible manufacturing systems and automation and robotics. The text discusses the principles of computer aided design in a comprehensive manner and applications of the AutoCAD interface programming language. Covers aspects of product development and design together with accompanying principles of design for manufacture and assembly. Explains the integrated approach to design and manufacture enhanced by modelling simulation and analysis software with capabilities for electronic transfer and interchange between the software packages. Presents process planning and part programming with MasterCAM generating toolpaths and selecting machine tools for subtractive manufacturing and step by step worked examples to enhance the understanding of principles and concepts of engineering design and manufacture. Explores sequential control and logical sequencing configuration of industrial robots and challenges in programming robots. The integrated nature of this book and the examples therein are intended for senior undergraduates, graduate students, academic researchers and practising engineers in various fields of engineering such as but not limited to aeronautical, civil, electrical, industrial manufacturing, mechanical, mechatronics and production engineering. Control numèric I. Conceptes, característiques i elements bàsics Joan Vivancos Calvet, 1997 L'objectiu d'aquest text és introduir el lector en els conceptes i les tecnologies que envolten el control numèric CN des d'un punt de vista d'aplicació i d'utilització. Es fa una introducció al CN tant a nivell històric com a nivell d'aplicació comparant la màquina convencional amb la màquina amb CN. S'exposen les característiques i els elements bàsics de

les màquines amb CN a fi d'entendre el seu funcionament i conèixer les seves possibilitats i s'introdueixen els conceptes previs que cal tenir clar abans de programar amb CN *Machinery Buyers' Guide* ,2003 **Regional Industrial Buying Guide** ,2005 Bowker's Complete Video Directory ,2000 **Thomas Regional Industrial Buying Guide** ,2003 Greater Delaware Valley Regional Industrial Purchasing Guide ,1987 February 2022 - Surplus Record Machinery & Equipment Directory Surplus Record,2022-02-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD February 2022 issue Vol 99 No 2 **Japan Company Handbook** ,1996 *Understanding Skill-based Pay* Jai Ghorpade,1997 **Basics of Precision Engineering** Richard Leach,Stuart T. Smith,2018-04-09 Advances in engineering precision have tracked with technological progress for hundreds of years Over the last few decades precision engineering has been the specific focus of research on an international scale The outcome of this effort has been the establishment of a broad range of engineering principles and techniques that form the foundation of precision design Today's precision manufacturing machines and measuring instruments represent highly specialised processes that combine deterministic engineering with metrology Spanning a broad range of technology applications precision engineering principles frequently bring together scientific ideas drawn from mechanics materials optics electronics control thermo mechanics dynamics and software engineering This book provides a collection of these principles in a single source Each topic is presented at a level suitable for both undergraduate students and precision engineers in the field Also included is a wealth of references and example problems to consolidate ideas and help guide the interested reader to more advanced literature on specific implementations **American Machinist & Automated Manufacturing** ,1991-07 **Tooling** ,1983 *Official Reference Book and Buyers' Guide* ,1988 *Engineers' Digest* ,1981 *Critical Information Infrastructures Security* Bernhard Hämmerli,Udo Helmbrecht,Wolfgang Hommel,Leonhard Kunczik,Stefan Pickl,2023-06-07 This book constitutes the refereed proceedings of the 17th International Conference on Critical Information Infrastructures Security CRITIS 2022 which took place in Munich Germany during September 14 16 2022 The 16 full papers and 4 short papers included in this volume were carefully reviewed and selected from 26 submissions They are organized in topical sections as follows protection of cyber physical systems and industrial control systems ICS C I IP organization strategic management and legal aspects human factor security awareness and crisis management for C I IP and critical services and future TechWatch and forecast for C I IP and critical services *Predicasts F & S Index* ,1992

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