

2002 ENGINE

4.2L 6-Cylinder (Unit Repair) - Bravada, Envoy & Trailblazer

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

| Application | Specifications | |
|--|----------------|-------------|
| | Metric | English |
| Accelerator Control Cable Bracket Bolt | 10 N·m | 89 lb·in |
| ALR Cover Stud | 25 N·m | 18 lb·ft |
| Camshaft Cap Bolt | 12 N·m | 106 lb·in |
| Camshaft Cover Bolt | 10 N·m | 89 lb·in |
| Camshaft Position Actuator Valve Bolt | 10 N·m | 89 lb·in |
| Connecting Rod Cap Bolt | | |
| First Pass | 25 N·m | 18 lb·ft |
| Final Pass | | 110 degrees |
| Coolant Temperature Sensor | 20 N·m | 15 lb·ft |
| Crankshaft Boltener Bolt | | |
| First Pass | 150 N·m | 110.6 lb·ft |
| Final Pass | | 180 degrees |
| Crankshaft Main Bearing Cap Bolt | | |
| First Pass | 25 N·m | 18 lb·ft |
| Final Pass | | 150 degrees |
| Crankshaft Position Sensor Bolt | 10 N·m | 89 lb·in |
| Crankshaft Rear Housing Bolt | 10 N·m | 89 lb·in |
| Cylinder Head Access Hole Plug (Plastic) | 5 N·m | 44 lb·in |
| Cylinder Head Bolt (14) | | |
| First Pass | 30 N·m | 22 lb·ft |
| Second Pass | | 150 degrees |
| Cylinder Head End Bolts (2 Short) | 20 N·m | 15 lb·ft |
| Cylinder Head End Bolts (1 Long) | 18 N·m | 13 lb·ft |
| Cylinder Head Oil Gallery Plug | 35 N·m | 26 lb·ft |
| Drive Belt Tensioner Bolt | 50 N·m | 37 lb·ft |
| Engine Block Oil Gallery Plug (Front and Rear) | 80 N·m | 60 lb·ft |
| Engine Block Oil Gallery Plug (Side) | 35 N·m | 26 lb·ft |
| Engine Flywheel Bolt | | |
| First Pass | 25 N·m | 18 lb·ft |
| Final Pass | | 50 degrees |
| Engine Front Cover Bolt | 10 N·m | 89 lb·in |
| Engine Front Cover Spacer Bolt | 10 N·m | 89 lb·in |
| Engine Front Lift Bracket Bolt | 50 N·m | 37 lb·ft |
| Exhaust Camshaft Actuator Bolt | | |
| First Pass | 25 N·m | 18 lb·ft |
| Final Pass | | 135 degrees |
| Exhaust Camshaft Position Sensor Bolt | 10 N·m | 89 lb·in |
| Exhaust Manifold Bolt | | |
| First Pass | 25 N·m | 18 lb·ft |
| Second Pass | 25 N·m | 18 lb·ft |
| Final Pass | 25 N·m | 18 lb·ft |
| Exhaust Manifold Heat Shield Nut | 50 N·m | 89 lb·in |
| Exhaust Manifold Heat Shield Stud | 10 N·m | 89 lb·in |
| EVAP Purge Solenoid Valve Bolt | 10 N·m | 89 lb·in |
| Fuel Injector Rail Bolt | 50 N·m | 89 lb·in |
| Heater Inlet Fitting | 45 N·m | 33 lb·ft |

GM-700299

Fig. 1: Fastener Tightening Specifications (1 Of 2)

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General Motors Corporation



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Chilton's General Motors Trailblazer 2002-07 Repair Manual Alan Ahlstrand,Ralph Rendina,2009 Covers U S and Canadian models of Chevrolet TrailBlazer and TrailBlazer EXT GMC Envoy and Envoy XL and Oldsmobile Bravada 2 and 4 wheel drive models with a 4 2L inline six cylinder 5 3L V8 or 6 0L V8 engine Oldsmobile Parts Locating Guide David R. Gimbel,Adam Gimbel,1999-07-01 Find any part GUARANTEED Finally someone has done the research to make it easy to find anything for your Oldsmobile The largest source of parts information anywhere Thousands of new used custom Oldsmobile parts and literature dealers clubs specialty salvage yards and companies that repair restore original parts Organized to find what you need quickly and cheaply Any year any part any Oldsmobile It s all in here Over 80 000 books sold *Chevrolet TrailBlazer & GMC Envoy* Max Haynes,2012-03-15 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Chevrolet S-10 & Blazer, GMC Sonoma, Jimmy, and Envoy, and Oldsmobile Bravada Service Manual** ,1999 **Service Manual 2004 Chevrolet Trailblazer, Trailblazer EXT, GMC Envoy, Envoy XL, Oldsmobile Bravada** General Motors Corporation. North American Operations,
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