

Custom Macro B

There are no real definitive courses on custom Macros or custom Macro assembly for specific requirements. The title even suggests the reason: "Custom". Most everyone has different requirements and approach they're machining differently, so one standard routine for a given operation might not be the answer for everyone. There are custom macros available that have been made for specific tasks such as Thread milling, Pocket milling, Pallet change and Engraving. This handout is not meant to provide you with all of the routines available, but to help you to understand why macros were created and how macros are developed through definitions and examples, and to assist you in creating your own "Custom Macro's".

Custom Macro's were originally designed for the ability to enter and run fairly complex, and normally large programs, in a relatively small program storage area. Memory storage, at the time, was very limited, and additional memory options were at a premium.

The purpose of custom macro is for the ability to program either simple movements whose values are constantly changing (such as a family of parts), value substitution, or for complex programs where multiple math calculations and special functions must be checked, added to, looped and/or re-evaluated. Custom Macro B may also be defined as variable programming.

There are areas of the control, called registers, where values may be written to, read from, added to or subtracted from, combined together for calculations or for checking machine functions.

Normally, all macro programs will run continuously when cycle start is pushed (single block has no bearing on Macro calculations). If a single block condition is desired to help with trouble shooting a new macro program, change the following parameters:

2201.2 = 1 (affects only programs 09000 – 09999)
 0510.3 = 1 (affects only programs 07000 – 07999)
 0510.4 = 1 (affects only programs 08000 – 08999)
 0510.5 = 1 (affects all programs)
 5000.5 = 1 (affects all programs)

There are some manuals and software available to assist you in writing your own Custom Macro's as well as providing sample programs. One source of valuable information comes from a company called Programming Unlimited. This source provides a fairly comprehensive manual, as well as a software program called Macro Pro. For more information write to:

Programming Unlimited
 5320 Corona Place
 Ranch Cucamonga, CA 91739

Okuma Custom Macro Manual

Mike Lynch



Okuma Custom Macro Manual:

Fanuc CNC Custom Macros Peter Smid,2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are **BOOK JACKET** **Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes** Mike Lynch,1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level **Manufacturing Engineering** ,2008 **Thomas Register of American Manufacturers** ,2003 Vols for 1970 71 includes manufacturers catalogs THOMAS REGISTER ,2005 **Parametric Programming for CNC Machining and Turning Centers** Mike Lynch,2013-09-29 This manual covers three very popular versions of parametric programming Fanuc s custom macro B is by far the most popular version and is the version of parametric programming being used by any control manufacturer claiming to be Fanuc compatible Yasnac Haas Mitsubishi Mazatrol s eia Seikos among others But even if you don t have Fanuc controls this manual also includes presentations for Okuma s user task 2 and Fadal s macro Over 80% of CNC machines used today are covered All presentations are applications based Each step of the way we show real world applications that you can easily adapt to your specific needs There are plenty of examples and we stress the reasons why features are available as well as how they can help you compare this your control manufacturer s descriptions of parametric programming **Fanuc CNC Custom Macros** Peter Smid,2005 Numerous examples and sample programs are used throughout this book Their purpose is to serve not only as practical applications of the techniques presented but for many of them as the basis of ready to run macro programs To help make your use of these programs as easy and as reliable as possible all the sample programs have been reproduced on the enclosed CD CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are Jacket Fanuc CNC Custom Macros Peter Smid,2005-09-25 Offers many practical do s and don ts while covering all the popular Fanuc control systems exclusively Provides the basis for exploring in great depth the extremely wide and rich field of programming tools that macros are Numerous examples and sample programs are used throughout that serve as practical applications of the techniques presented and as the basis of

ready to run macro programs Includes a CD containing all of the sample programs An invaluable companion to the author's best selling CNC Programming Handbook this book is a general introduction to the subject of macros known as Custom Macros or User Macros Its purpose is to make you aware of what macros are how to develop them and how to use them effectively It also explores important related subjects and identifies several other helpful topics in this increasingly important and exciting field of CNC programming

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ABOUT THE AUTHOR Remy Lentzner has been an IT trainer since 1985 Specialized in mastering office automation tools he supports companies in the professional training of their employees Self taught he has twenty computer books to his credit

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Unveiling the Energy of Verbal Beauty: An Psychological Sojourn through **Okuma Custom Macro Manual**

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