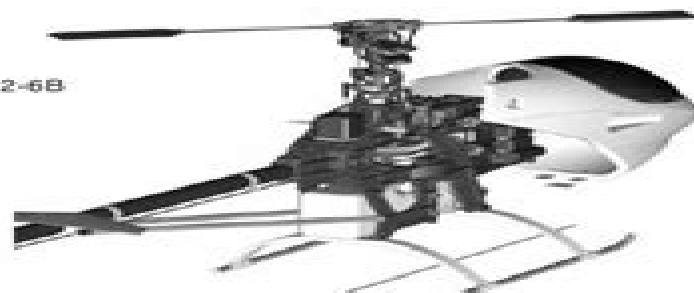
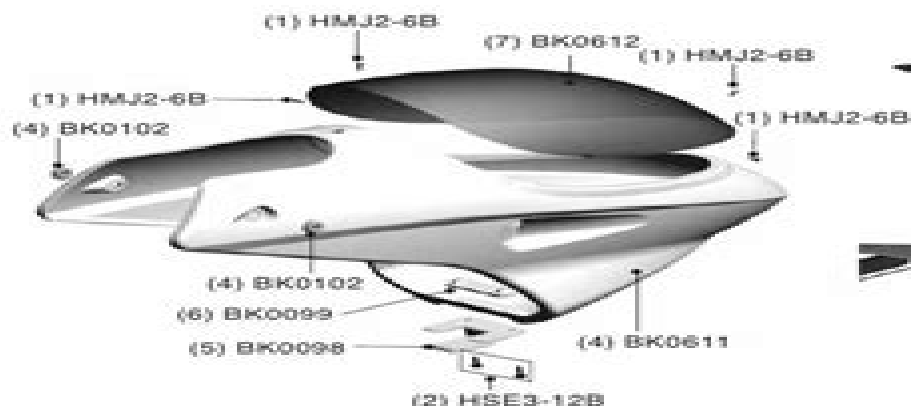


## 19 Body/Canopy Assembly

Cut off the bubble from the body leaving the lip all the way around. Neatness counts, so take your time. Next trim the flange from the canopy leaving a clean edge. You can lightly sand the edges to get it smooth and even. On the lip of the opening in the body, mark six points for drilling holes to secure the canopy: 1-in front, 1-in rear and 2 on each side. Using double stick tape secure canopy to body. Take a very sharp awl and make pilot holes through the canopy and body lip. Make sure all holes line up. Remove double stick tape and put in the self tapping screws. Install the body clip, decals, and rubber grommets.

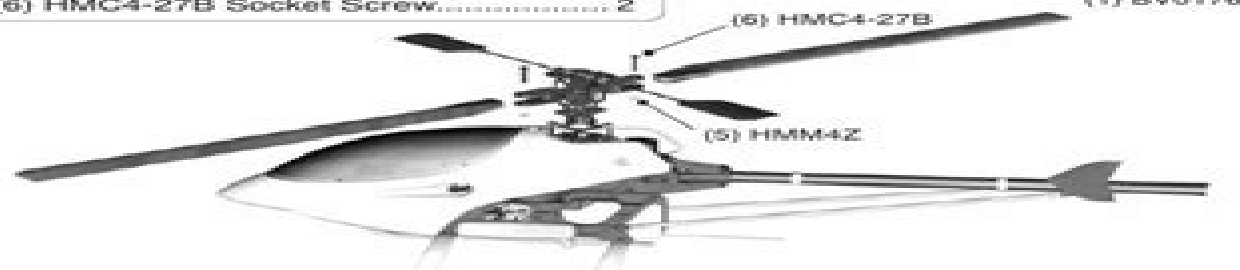
- |   |   |
|---|---|
| (1) HMJ2-6B Self Tapping Screw(M2x4)...   | 6 |
| (2) HSE3-12B Self Tapping Screw(M3x12)... | 2 |
| (3) BK0611 Body.....                      | 1 |
| (4) BK0102 Rubber Grommet .....           | 2 |
| (5) BK0098 Body Clip-A.....               | 1 |
| (6) BK0099 Body Clip-B.....               | 1 |
| (7) BK0612 Canopy.....                    | 1 |
| (8) JV0110 Decal.....                     | 1 |



## 20 Main Rotor Assembly

Important-While Thunder Tiger takes great care to manufacture the most balanced blades available, no two rotor blades are exactly the same. It is highly recommended that you purchase a blade balancer from your hobby dealer. Follow the manufacturers instructions for balancing the blades and install on helicopter.

- |  |   |
|--|---|
| (1) BV0176 Main Rotor Blade.....               | 2 |
| (2) HMD2612B Self Tapping Screw (M2.6x12)..... | 2 |
| (3) BK0073 Upper Blade Grip.....               | 2 |
| (4) BK0074 Lower Blade Grip.....               | 2 |
| (5) HMM4Z Lock Nut(M4).....                    | 2 |
| (6) HMC4-27B Socket Screw.....                 | 2 |



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