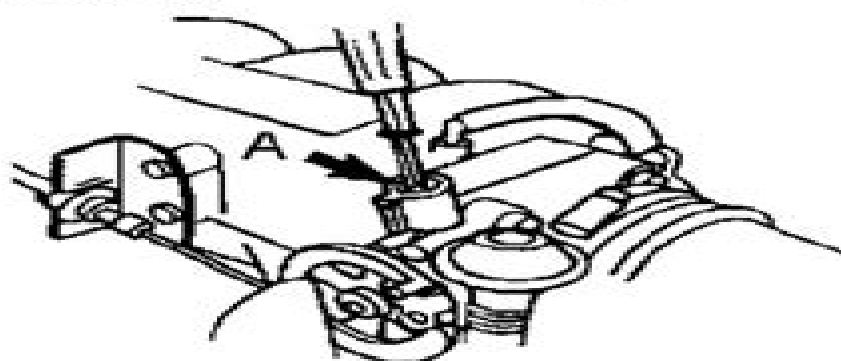


Adjustment Data

MAZDA - 323 - 1.6i - B6

Engine (general)

Item	Values	Units
Engine code	B6	
Capacity	1598	(cc)
Idle speed	850 $\pm$ 50	(rpm)
Valve clearance		
Hydraulic		
Compression pressure		
Normal	13.5	(bar)
Minimum	9.5	(bar)
Oil pressure	1.95 - 2.94/1000	(bar / rpm)
Fuel system (make & type)	EGI	
Adjustment screws (A = idle speed B = CO)	A	



Firing order	1-3-4-2	
Timing stroboscopic (before TDC)	2 $\pm$ 1/850	(° / rpm)
Vacuum advance		
Start	0 $\pm$ 3/75	(° / mmHg)
End	26 - 30/450	(° / mmHg)
Centrifugal advance		
Start	0 $\pm$ 2/1200	(° / rpm)
End	17 $\pm$ 2/3500	(° / rpm)
Ignition-coil resistance, primary	1.04 - 1.27	(ohms)
Ignition-coil resistance, secondary	6000 - 30000	(ohms)
Spark plugs (make & type)	NGK/BPR5ES11 Bosch FR7DCX	
Spark-plug gap	1.0 - 1.1	(mm)
Fuel-pump pressure	2.7 - 3.2	(bar)
CO exhaust gas	< 0.5	(%)

Wiring Diagram 323 B6

R. O. Williams

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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